

Table 1- Characteristics of the cheese whey and the liquid fraction of manure (Mean \pm SD).

Parameter	CW	SFCLF
TS (g L ⁻¹)	55.1 \pm 1.9	10.4 \pm 1.5
VS (g L ⁻¹)	47.8 \pm 1.7	5.5 \pm 1.6
COD (g L ⁻¹)	57.5 \pm 1.8	9.0 \pm 2.1
COD _{VFA} (g L ⁻¹)	0	5.9 \pm 1.6
TKN-N (mg N L ⁻¹)	1120 \pm 270	1360 \pm 180
P _T (mg P L ⁻¹)	203 \pm 14	34 \pm 13
BA (meq L ⁻¹)	0	21 \pm 8

Mean and SD values obtained from seven duplicate samples

Table 2- Influent and effluent main parameters of the UASB reactor with different CW:SFCLF ratios at an HRT of 2.2 days

Influent	CW:SFCLF ratio												
	10:90	15:85	20:80	25:75	30:70	35:65	40:60	45:55	50:50	55:45	65:35	75:25	85:15
pH	6.1±0.2	6.3±0.1	6.2±0.1	6.2±0.4	5.9±0.3	6.4±0.1	6.4±0.1	6.6±0.3	6.3±0.4	6.1±0.1	6.1±0.2	6.0±0.1	6.1±0.1
COD _T (g L ⁻¹)	14.7±2.4	17.9±2.0	17.4±2.4	19.4±0.4	23.9±1.5	26.3±1.8	28.6±0.8	32.0±2.1	31.0±2.9	34.2±3.1	38.1±3.1	42.0±2.9	45.4±3.7
COD _F (g L ⁻¹)	13.5±2.2	15.7±1.2	15.6±2.0	16.9±1.2	21.7±1.8	24.0±1.7	26.2±1.0	28.4±1.7	29.5±2.4	31.0±2.7	34.3±0.4	39.2±2.5	40.2±1.3
COD _{VFA} (g L ⁻¹)	6.2±1.1	8.1±1.1	4.6±0.2	4.4±0.4	4.0±0.3	3.6±0.4	3.1±0.6	3.5±0.5	2.9±0.4	2.5±0.5	1.9±0.1	1.4±0.1	0.9±0.1
BA (meq L ⁻¹)	14±3	17±1	11±5	8±6	0	2±1	3±2	6±3	0	0	0	0	0
VAA (meq L ⁻¹)	104±13	90±11	77±2	92±16	104±19	74±2	70±5	76±8	80±7	84±5	73±8	56±1	49±3
TS (g L ⁻¹)	15.0±0.3	17.3±0.8	18.3±0.4	21.0±0.4	22.8±0.8	25.8±1.7	27.4±0.9	30.3±0.9	31.3±1.2	33.0±2.2	38.2±1.6	42.5±0.8	47.3±1.1
VS (g L ⁻¹)	9.2±0.2	11.7±0.9	12.7±0.4	15.3±0.3	17.1±0.9	20.7±2.7	22.1±1.1	24.4±0.7	25.4±1.0	27.5±2.2	32.3±1.7	36.8±0.8	41.6±1.0
Effluent													
pH	7.8±0.2	8.1±0.2	8.2±0.0	8.0±0.3	7.8±0.2	8.1±0.1	7.8±0.5	8.1±0.1	8.1±0.2	8.0±0.1	7.9±0.2	7.9±0.2	7.6±0.2
COD _T (g L ⁻¹)	1.3±0.4	0.9±0.2	0.9±0.3	0.9±0.1	1.1±0.1	1.0±0.1	1.0±0.1	1.5±0.1	1.4±0.2	1.2±0.2	1.0±0.2	1.1±0.3	2.3±1.8
COD _F (g L ⁻¹)	0.9±0.2	0.6±0.2	0.5±0.3	0.4±0.2	0.7±0.1	0.7±0.1	0.6±0.1	1.1±0.2	1.0±0.2	0.7±0.1	0.5±0.2	0.7±0.2	1.3±1.2
COD _{VFA} (g L ⁻¹)	0	0	0	0	0	0	0	0	0	0	0	0	0.8±1.1
BA (meq L ⁻¹)	189±6	170±17	163±7	164±5	149±10	148±6	147±8	177±15	190±14	187±12	163±30	147±7	145±18
VAA (meq L ⁻¹)	0	0	0	0	0	0	0	0	0	0	0	0	6±10
TS (g L ⁻¹)	6.4±1.1	7.0±0.3	6.4±0.6	6.8±0.4	6.5±0.3	6.6±0.2	6.5±0.2	6.7±0.3	7.0±0.2	6.4±0.1	6.7±0.2	6.6±0.2	7.4±1.0
VS (g L ⁻¹)	1.7±0.3	1.8±0.3	1.5±0.3	1.7±0.2	1.4±0.2	1.6±0.2	1.5±0.1	1.6±0.1	1.9±0.3	1.7±0.2	1.5±0.1	1.5±0.1	1.9±0.7

* The values showed are the mean values ±SD of five duplicate samples after steady state conditions were reached.

Table 3- Influent and effluent main parameters of the UASB reactor at a constant 60:40 CW:SFCLF ratio and a decreasing HRT

Influent	HRT (days)					
	2.2	1.80	1.67	1.44	1.30	1.18
pH	6.3±0.1	6.5±0.1	6.5±0.1	6.5±0.2	5.9±0.3	6.5±0.2
COD _T (g L ⁻¹)	35.3±0.5	35.3±2.2	38.6±0.7	37.5±3.6	37.2±0.9	36.0±1.2
COD _f (g L ⁻¹)	30.6±0.9	32.3±1.1	34.3±2.1	32.1±3.7	33.6±2.0	33.0±1.3
COD _{VFA} (g L ⁻¹)	2.7±0.2	2.3±0.5	3.2±0.7	3.1±0.2	2.8±0.1	2.2±0.4
BA (meq L ⁻¹)	10±1	9±2	16±15	11±3	5±5	13±3
VAA (meq L ⁻¹)	65±2	64±3	67±9	68±2	85±13	60±5
TS (g L ⁻¹)	34.7±0.2	36.7±0.2	37.4±0.2	37.6±1.5	35.0±1.5	35.7±1.5
VS (g L ⁻¹)	27.8±0.2	29.4±0.9	30.5±1.4	31.8±1.3	29.3±1.4	30.2±1.4
Effluent						
pH	7.9±0.1	7.7±0.3	7.8±0.1	7.8±0.2	8.1±0.2	7.6±0.2
COD _T (g L ⁻¹)	1.5±0.2	2.2±0.4	2.1±0.2	1.7±0.5	1.8±0.4	4.1±1.7
COD _f (g L ⁻¹)	1.0±0.2	1.5±0.2	1.5±0.3	1.1±0.1	1.2±0.3	3.3±1.7
COD _{VFA} (g L ⁻¹)	0	0	0.3±0.2	0.1±0.1	0.4±0.3	1.9±1.3
BA (meq L ⁻¹)	168±5	173±19	171±9	170±5	166±5	157±44
VAA (meq L ⁻¹)	0	0	0	0	0	10±17
TS (g L ⁻¹)	6.7±0.3	7.2±0.5	7.2±0.1	8.4±1.4	7.5±0.6	9.0±0.9
VS (g L ⁻¹)	1.7±0.4	2.0±0.4	2.2±0.2	2.8±1.2	2.4±0.6	3.5±0.7

* The values showed are the mean values ± SD of five duplicate samples after steady state conditions were reached.

Table 4- Operational features of successful anaerobic digestion systems for cheese whey and mixtures of cheese whey and animal manure

Substrates	CW:Manure Ratio	Reactor type	T ^a (°C)	Chemical addition	HRT (days)	OLR (kg COD m ⁻³ ·d ⁻¹)	Biogas production (m ³ m ⁻³ d ⁻¹)	CH ₄ in biogas (%)	Reference
CW + Dm	50:50	One-stage CSTR	35	No	42	2.02	1.65	55	[28]
CW + Pm	50:50	One-stage CSTR	35	No	18	4.9	2.2	NR	[13]
CW + diluted Dm	50:50	One-stage CSTR	34	Basal medium	5	5.75	1.51	60	[27]
CW + diluted Dm	50:50	Two-stage Concentric CSTR	35	No	25	1.7	0.52	60	[29]
Diluted CW	100:0	Two-stage CSTR+Settler+UASB	30	Trace elements	0.49 ^a 0.40 ^b	19.1 ^a	12 ^a	58	[24]
CW	100:0	Two-stage CSTR+AnMBR	37	No	4 ^a 1.33 ^b	19.8 ^a	10 ^a	>70	[11]
CW	100:0	One-stage UASB	35	Bicarbonate for start-up	2.7	28.5	NR	NR	[22]
CW	100:0	One-stage UASB	35	Basal Medium Bicarbonate	2.06	24.6	NR	NR	[23]
CW + SFCLF	75:25	One-stage UASB	35	No	2.2	20.9	13.2	53	This study
CW + SFCLF	60:40	One-stage UASB	35	No	1.3	28.7	16.6	56	This study

Dm: Dairy manure, Pm: Poultry manure, NR: Not reported. AnMBR: Anaerobic Membrane Biological Reactor.

^a These data correspond with methanogenic reactor.

^b HRT of acidogenic reactor.