



(11) **EP 4 368 153 A1**

(12) **EUROPEAN PATENT APPLICATION**  
published in accordance with Art. 153(4) EPC

- (43) Date of publication:  
**15.05.2024 Bulletin 2024/20**

(21) Application number: **22837087.0**

(22) Date of filing: **06.07.2022**
- (51) International Patent Classification (IPC):  
**A61F 5/00 (2006.01)**

(52) Cooperative Patent Classification (CPC):  
**A61F 5/00**

(86) International application number:  
**PCT/ES2022/070433**

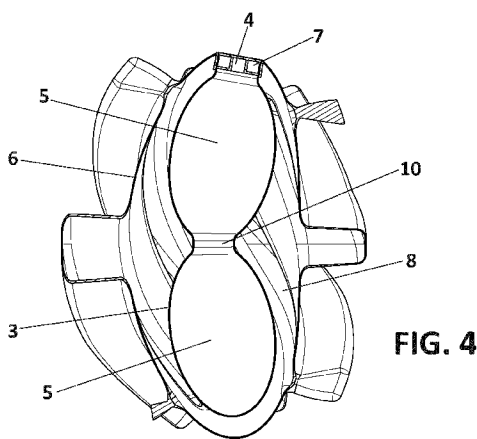
(87) International publication number:  
**WO 2023/281147 (12.01.2023 Gazette 2023/02)**

<p>(84) Designated Contracting States: <b>AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR</b> Designated Extension States: <b>BA ME</b> Designated Validation States: <b>KH MA MD TN</b></p> <p>(30) Priority: <b>09.07.2021 ES 202130649</b></p> <p>(71) Applicants:</p> <ul style="list-style-type: none"><li>• <b>Servicio Cántabro de Salud</b> <b>39011 Santander (Cantabria) (ES)</b></li><li>• <b>Universidad de Cantabria</b> <b>39005 Santander, Cantabria (ES)</b></li></ul>	<p>(72) Inventors:</p> <ul style="list-style-type: none"><li>• <b>CASTILLO SUESCÚN, Federico</b> <b>39011 Santander (Cantabria) (ES)</b></li><li>• <b>CRESPO GARCÍA, Javier</b> <b>39011 Santander (Cantabria) (ES)</b></li><li>• <b>RODRÍGUEZ SANJUAN, Juan Carlos</b> <b>39011 Santander (Cantabria) (ES)</b></li><li>• <b>SANCIBRIÁN HERRERA, Ramón</b> <b>39005 Santander (Cantabria) (ES)</b></li></ul> <p>(74) Representative: <b>Herrero &amp; Asociados, S.L.</b> <b>Edificio Aqua - Agustín de Foxá, 4-10</b> <b>28036 Madrid (ES)</b></p>
--	---

(54) **INTRAGASTRIC DEVICE**

(57) Intragastric device intended to be inserted into a gastric cavity to restrict its capacity. To contribute to optimal adaptation, its design is based on the principle of neutral buoyancy. The device comprises an inner core and an outer covering (2). The inner core consists of a closed chamber (1) and a first valve (4) connecting the inside of the chamber (1) to the outside, through which

a pressurised fluid is introduced into the chamber (1). The outer covering (2) comprises a first cavity (5), in which the core is housed, and a second valve (7), through which a volume of fluid is introduced into the free space of the cavity not occupied by the chamber (1). This fluid in the first cavity (5) is at a different pressure to that of the fluid introduced into the chamber (1).



**FIG. 4**

**EP 4 368 153 A1**

## Description

### Object of the invention

**[0001]** The present invention falls within the technical field of orthopaedic devices for non-surgical treatment, more specifically devices specially designed to be inserted, deployed, inflated and monitored inside the gastric cavity for the treatment of obesity, and refers in particular to an intragastric device.

### Background to the invention

**[0002]** Obesity has become a growing public health problem. According to the World Health Organisation, obesity has almost tripled worldwide since 1975 and in 2016, more than 1.9 billion adults over the age of 18 were overweight, of which more than 650 million were obese. Except in pathological cases, weight gain is directly related to overeating.

**[0003]** Treatment of obesity should be comprehensive and multidisciplinary to achieve and maintain a healthy weight. Initial treatment of obesity includes changes in dietary patterns and increased physical exercise. In addition to these strategies, and depending on the degree of obesity, drugs may be administered, or bariatric surgery may be chosen to enhance weight loss. Surgery is one of the most effective treatments, but its approach remains empirical and not without complications and sequelae. On the other hand, there are a variety of endoscopic techniques to try to control satiety by acting on the digestive tract and, in particular, on the stomach. Among them, the intragastric balloon is still the most widely used and one of the most effective in terms of restrictive techniques.

**[0004]** This intragastric balloon treatment involves inserting a balloon made of medical silicone, among other materials, into the stomach endoscopically. This balloon is predominantly filled with a solution so that it can produce a limitation in stomach capacity and help the patient to modify their eating habits and, therefore, change their lifestyle. When the intragastric balloon is placed, the sensation of hunger decreases, and satiety increases. As a result, there is a weight reduction in a short time.

**[0005]** Various intragastric devices and balloons for treating obesity are known in the current state of the art. For example, documents US4416267, US4694827 and US4739758, refer to intragastric balloons that are inflated inside a gastric cavity occupying a substantial part of its volume to discourage food intake. These devices can be introduced by endoscopic techniques.

**[0006]** In particular, US4416267 describes a toroid-shaped flexible inflatable balloon comprising a central opening extending through the balloon. The central opening provides a passageway for solids and liquids as they pass through the abdominal cavity. The central opening includes outer ends that provide a wide entrance to the central opening.

**[0007]** Document US4694827 refers to a balloon that can be inserted and inflated inside the stomach to discourage food intake. Once inflated, the balloon has a plurality of smooth-surfaced convex protrusions arranged in such a way as to allow coupling between the stomach wall and the balloon only at spaced locations to minimise mechanical trauma to the abdominal wall.

**[0008]** US4739758 features a balloon composed of 2 layers of material; the outer layer is a thin film of silicone rubber, and the inner layer consists of a thicker film of more durable, low gas permeable EVA or other durable, low gas permeable polymer such as butyl or urethane. The inflated balloon has a plurality of blisters on its surface. These blisters prevent the balloon from sitting tightly against the cardia or pylorus and thus allow food to pass through it. The blisters on the outer surface of the balloon allow digested food to pass safely around the balloon through the duodenum.

**[0009]** Despite the various intragastric balloon options available in the state of the art, these devices continue to cause intolerance, nausea, vomiting, abdominal pain, as well as risk of erosions and ulcers. In addition, effectiveness problems are commonly caused by inadequate inflation levels, which obstruct the passage of food rather than restricting it, which is what these devices are intended to do.

**[0010]** On the other hand, document ES2349007T3 describes an intragastric balloon for the treatment of obesity, intended to be implanted in the stomach of a patient to reduce the volume of the stomach, the balloon comprising a flexible envelope delimiting a predetermined internal volume, said flexible envelope being made of an elastomeric material. The dimensional tolerance of the nominal thickness of the envelope is between 1% and 20%.

**[0011]** ES2562035T3 describes an intragastric implant for the treatment of obesity, comprising:

- an outer inflatable balloon configured to be disposed in the stomach of a patient, wherein the outer inflatable balloon is configured to be inflated with saline after implantation in the stomach of the patient and having a length oriented along a longitudinal axis substantially spanning the stomach such that a first end of the implant is positioned adjacent to the antrum and a second end of the implant is positioned adjacent to the cardia; and
- a central balloon located within the outer inflatable balloon is adapted to contain air without leakage to occupy volume within the outer inflatable balloon, wherein the central balloon includes a top portion that is housed within the second end of the outer balloon,

characterised by a lower part that is housed within the first end of the outer balloon that has a smaller internal volume than the upper part so that the greater buoyancy of the upper part tends to orient the second end of the

outer balloon in the upper part of the stomach cavity adjacent to the cardia.

**[0012]** Finally, US2016095731A1 discloses an expandable intragastric device for reducing food consumption and/or absorption. In one example, this device can be incorporated into a plurality of longitudinal expandable members that are arranged in a colonnade configuration to form a restrictive lumen for food within a stomach. Pumping a fluid substance between the interiors of these expandable members changes the rate of flow of food through the stomach, the ability of the stomach to hold food and/or the amount of food absorbed by the body. This offers some of the beneficial effects of gastric sleeve surgery, as well as being adjustable and reversible.

**[0013]** However, the devices shown in these documents still present problems of adaptation to the user's anatomy, as their elements are mainly rigid. There is therefore a need for an intragastric device that overcomes all the drawbacks of the current state of the art.

### Description of the invention

**[0014]** The object of the invention consists of an intragastric device intended to be introduced inside a gastric cavity to restrict its capacity, and thus help to treat severe weight imbalances by reducing food intake.

**[0015]** Since the intragastric device is to be inserted in a liquid medium, in order to reduce its weight and thus contribute to optimal adaptation, its design is based on the principle of neutral buoyancy. Neutral buoyancy occurs when the density of an object is equal to the density of the fluid in which it is immersed, resulting in a buoyant force that balances the force of gravity. Thus, an object that is neutrally buoyant will neither sink nor rise and will also be lighter in weight.

**[0016]** The device comprises a flexible, hollow inner core and a flexible outer covering that surrounds and contains the inner core. All the elements that make up the intragastric device are made of biocompatible materials.

**[0017]** The inner core consists of a closed chamber and a valve that connects the inside of the chamber to the outside, through which a pressurized fluid is introduced into and extracted from the closed chamber. The outer covering comprises an internal cavity, which houses the core, and a respective valve, through which a volume of fluid is introduced into and extracted from the cavity into the free space not occupied by the chamber. This fluid is introduced at a different pressure, preferably lower than that of the fluid introduced into the chamber.

**[0018]** By regulating the volumes of fluid at different pressures inside the core and the covering respectively, the total volume occupied by the device inside the gastric cavity is adapted. The result is an intragastric device with an internal chamber in which a pressurized fluid is housed and which generates a resistance to prevent the device from entering the intestine. At the same time, the fluid housed in the external chamber, with a different pressure

to that of the internal chamber, avoids the complications caused by obstruction that occur in other intragastric balloons.

**[0019]** According to a preferred embodiment of the device, the covering incorporates inflatable and deflatable external thickenings intended to increase the contact surface with the walls of the gastric cavity. These thickenings can have different geometries, including bubbles, helixes, or spirals, and also help to prevent the device from sticking to the walls of the gastric cavity.

**[0020]** In a preferred embodiment of the device, the inner chamber of the core has one or two tapers on its walls which divide it into two or three sectors connected to each other by means of these tapers. The tapers are also points which allow a certain degree of torsion of the inner core chamber within the cladding, which helps to facilitate the adaptation of the device.

**[0021]** In another preferred embodiment, the covering incorporates one or two internal membranes for compartmentalization of the internal cavity, into which the core is inserted. Each of the compartments into which the internal cavity is divided is connected to its own flow inlet of the fluid inlet valve, so that the amount of fluid it contains can be regulated independently, thus facilitating control of the volume occupied by the device.

**[0022]** In alternative embodiments of the device, the thickenings are separated by a membrane from the internal cavity of the covering and the device incorporates a new flow inlet valve by which the amount of fluid contained in the thickenings can be regulated independently of the other elements of the intragastric device and can be inflated and deflated independently of the other elements of the intragastric device.

**[0023]** In alternative embodiments of the device, the inner core and outer covering are bonded together in certain areas of their surface to ensure that there is no or at least minimal displacement between the two structures.

**[0024]** The intragastric device thus described is a simple, effective, and economical solution to overcome the disadvantages of the current state of the art, giving rise to a device with neutral buoyancy and reduced weight, whose volume allows for a highly regulated adjustment, thus avoiding the intolerances and discomfort that are usually caused in users.

### Description of the drawings

**[0025]** In order to complement the description being made and in order to assist in a better understanding of the features of the invention, in accordance with a preferred example of a practical embodiment thereof, a set of drawings is attached hereto as an integral part of the said description, in which the following is illustrated for illustrative and nonlimiting purposes:

Figure 1.- Shows a perspective view of the intragastric device according to a first preferred embodiment.

Figure 2.- Shows a cross-section of the device in figure 1.

Figure 3.- Shows the device of figure 1 inserted inside a gastric cavity.

Figure 4.- Shows a cross section of the device according to a second embodiment.

Figure 5.- Shows a cross section of the device according to a third embodiment.

Figure 6.- Shows a cross section of the device according to a fourth embodiment.

Figure 7.- Shows a cross section of the device according to a fifth embodiment.

Figure 8.- Shows a perspective view of the intragastric device according to a sixth preferred embodiment.

Figure 9.- Shows a cross section of the device in figure 8.

Figure 10.- Shows the device of figure 8 inserted inside a gastric cavity.

Figure 11.- Shows a perspective view of the intragastric device according to a seventh preferred embodiment.

Figure 12.- Shows a cross section of the device in figure 11.

Figure 13.- Shows the device of figure 11 inserted inside a gastric cavity.

Figure 14.- Shows a perspective view of the intragastric device according to an eighth preferred embodiment.

Figure 15.- Shows a cross section of the device in figure 14.

### Preferred embodiment of the invention

**[0026]** A detailed explanation of an example of a preferred embodiment of the subject matter of the present invention is given below with the aid of the figures referred to above.

**[0027]** The intragastric device described is intended to be inserted inside a gastric cavity to occupy part of its volume and thus restrict the capacity to ingest food. For this purpose, the device has an ellipsoidal geometry and basically consists of a flexible inner core, hereinafter referred to as chamber (1), and an outer covering (2), also flexible, which at least partially surrounds and contains

the chamber (1).

**[0028]** The chamber (1), of ellipsoidal geometry, comprises a first wall (3), curved and closed on itself, and a first valve (4). The first wall (3) has an external face and an internal face, which perimetrically delimits a first hollow internal cavity (5). The first valve (4) passes through the first wall (3) and the covering (2) to connect the first cavity (5) to the outside of the intragastric device.

**[0029]** This first cavity (5) is intended to be filled, at least partially, by a volume of fluid under pressure, which is introduced and extracted through the first valve (4). This fluid may be air, water, or a saline solution, among others.

**[0030]** The covering (2) comprises a second wall (6), curved and closed on itself, and a second valve (7). The second wall (6) has an external face, intended to face the internal walls of the gastric cavity, and an internal face, which perimetrically delimits a second cavity (8). The second valve (7) passes through the second wall (6) to connect the second cavity (8) to the outside of the intragastric device.

**[0031]** The second cavity (8) houses the first wall (3) and part of the first valve (4) of the chamber (1) and is intended to be at least partially filled by a volume of fluid at a pressure different from that of the fluid in the first cavity (5). This fluid is introduced and extracted through the second valve (7) to occupy a space defined between the external face of the first wall (3) and the internal face of the second wall (6). As in the case of the first cavity (5), the fluid introduced into the second cavity (8) through the second valve (7) can be air, water, or a saline solution, among others.

**[0032]** In the embodiments described herein, the fluid inside the first cavity (5) has a higher pressure than the fluid inside the second cavity (8). In alternative embodiments, it is the fluid in the second cavity (8) that has a higher-pressure value than the fluid inside the first cavity (5).

**[0033]** Figures 1-3 illustrate views of the intragastric device according to a first preferred embodiment. As can be seen, in this embodiment, the covering (2) incorporates a plurality of helical thickenings (9) which, starting from the external face of the second wall (6), project outwards from the device. These helical thickenings (9), which are connected to the second cavity (8) and whose volume is therefore adjustable, help to facilitate the adaptation of the device to the interior of the gastric cavity in which it is intended to be inserted.

**[0034]** Figure 4 shows a second embodiment of the intragastric device, in which the first internal cavity (5) of the chamber (1) is made up of two sectors connected to each other by means of a narrowing (10). As can be seen in this figure, in this case the two sectors of the first internal cavity (5) have similar dimensions and the narrowing (10) is formed by a dimensional reduction of the first wall (3).

**[0035]** The narrowing (10) helps to make the first wall (3) of the chamber (1) more flexible, thus facilitating ad-

adaptation to the interior of the second cavity (8) and, therefore, of the device inside a gastric cavity.

**[0036]** Figure 5 shows a third embodiment of the device, in which the first internal cavity (5) of the chamber (1) is made up of three sectors connected to each other through two respective narrowings (10). This embodiment results in a chamber (1) that is even more flexible and adaptable.

**[0037]** Figure 6 shows a fourth embodiment of the device, in which the covering (2) additionally comprises a first flexible inner membrane (11) for dividing the second cavity (8) into an inner sector (12) and an outer sector (13). Said first inner membrane (11) runs in a direction essentially parallel to the inner face of the second wall (6).

**[0038]** The inner sector (12) is bounded between the outer face of the first wall (3) and one face of the first inner membrane (11), while the outer sector (13) is bounded between the opposite face of the first inner membrane (11) and the inner face of the second wall (6), thus including the thickenings (9).

**[0039]** In this fourth embodiment, the second valve (7) comprises two separate fluid conduits, for independent introduction of the fluid inside the internal sector (12) and the external sector (13) of the second cavity (8).

**[0040]** Figure 7 shows a fifth embodiment of the device, in which the covering (2) further comprises, in addition to the first inner membrane (11), a second flexible inner membrane (14) for additional division of the second cavity (8) in an intermediate sector (15) located between the inner sector (12) and the outer sector (13).

**[0041]** In this fifth embodiment, the second valve (7) comprises three separate fluid conduits for independent introduction of fluid into the internal sector (12), the external sector (13) and the intermediate sector (15) of the second cavity (8).

**[0042]** Figures 8-10 illustrate views of the intragastric device according to a sixth preferred embodiment. As can be seen, in this embodiment, the thickening (9) of the covering (2) has a geometry in the form of hemispherical bubbles that start from the external face of the second wall (6) and project outwards from the device. These thickenings (9), whose volume is adjustable by means of the fluid introduced and extracted through the second valve (7), help to facilitate the adaptation of the device to the interior of the gastric cavity in which it is intended to be inserted.

**[0043]** Finally, figures 11-13 show views of the intragastric device according to a seventh preferred embodiment. As can be seen, in this embodiment, the thickening (9) of the covering (2) has a spiral geometry that starts from the outer face of the second wall (6) and projects outwards from the device. As in the other cases, the volume of these spiral thickening (9) can be regulated by the fluid introduced and extracted through the second valve (7).

**[0044]** In an alternative embodiment of the intragastric device, not shown in the accompanying figures, the thickenings (9), whatever their geometry, are physically sep-

arated from the second cavity (8) by a membrane. Their volume is regulated by the introduction of fluid through a third valve, independent of the first valve (4) and the second valve (7).

**[0045]** In this alternative embodiment and in the case of the hemispherical thickening (9), these would be connected to each other through a plurality of channels for fluid circulation from the third valve.

**[0046]** In a last embodiment of the device, not shown in the attached figures, the external face of the second wall (6) of the covering (2) is flat and does not present the thickening (9) mentioned above, leaving the surface of the device smooth.

**[0047]** In an alternative embodiment of the device, the inner chamber (1) and the outer covering (2) are joined together at at least two connection points (16). As can be seen in the attached figures 14-15, the two connection points (16) are preferably located in the area of the valves (4,7) and at the opposite end to the valves (4,7).

## Claims

1. An intragastric device, insertable into a gastric cavity to restrict food intake capacity, comprising an ellipsoidal and flexible inner chamber (1), comprising:

- a first wall (3), curved and closed on itself, with an external face and an internal face, which perimetrically delimits a first hollow internal cavity (5);
- a first valve (4) connecting the inside of the first cavity (5) to the outside of the device; and
- a flexible outer covering (2), which at least partially surrounds and contains the chamber (1) and which in turn comprises:

- a second wall (6), curved and closed on itself, with an external face, intended to face the internal walls of the gastric cavity, and an internal face that delimits perimetrically a second cavity (8) that houses inside it the first wall (3) and part of the first valve (4) of the chamber (1), and
- a second valve (7) connecting the inside of the second cavity (8) to the outside of the intragastric device;

wherein the first cavity (5) houses a volume of pressurized fluid introduced into and extracted from through the first valve (4), and the second cavity (8) houses a volume of pressurized fluid introduced into and extracted from through the second valve (7), wherein the fluid pressure is different from the fluid pressure inside the first cavity (5); being the intragastric device **characterised in that** the first internal cavity (5) of the chamber (1) is made up of sectors connected to each other by means of narrowings

(10).

- the device incorporates a third valve for independent introduction of fluid into the interior of the thickenings (9).

**2. Intragastric device according to claim 1, wherein:**

- the covering (2) further comprises a first flexible inner membrane (11) for dividing the second cavity (8) into:

- an inner sector (12) bounded between the outer face of the first wall (3) and a face of the first inner membrane (11), and
- an outer sector (13) bounded between the opposite side of the first inner membrane (11) and the inner side of the second wall (6), and

- the second valve (7) comprises two separate fluid passages for independent introduction of the fluid into the inner (12) and outer (13) sectors of the second cavity (8).

**10.** Intragastric device according to claims 7 and 9, wherein the hemispherical thickenings (9) are connected to each other through a plurality of channels for fluid circulation from the third valve.

**11.** Intragastric device according to any one of the preceding claims wherein the fluid introduced is a gas and/or a liquid.

**12.** Intragastric device according to claim 1, wherein the inner chamber (1) and the outer covering (2) are solidly linked at at least two attachment points (16).

**13.** Intragastric device according to claim 12, wherein the two attachment points (16) are located in the area of the valves (4,7) and at the opposite end of the valves (4,7).

**3. Intragastric device according to claim 2, wherein:**

- the covering (2) comprises a second flexible inner membrane (14) for additional division of the second cavity (8) in an intermediate sector (15) located between the inner sector (12) and the outer sector (13), and

- the second valve (7) comprises three separate fluid passages for independent introduction of fluid into the inner sector (12), the outer sector (13) and the intermediate sector (15) of the second cavity (8).

**4. Intragastric device according to any one of the preceding claims, wherein the covering (2) incorporates a plurality of thickenings (9) which, starting from the outer face of the second wall (6), project outwards from the device.**

**5. Intragastric device according to claim 4, wherein the thickenings (9) have helical geometry.**

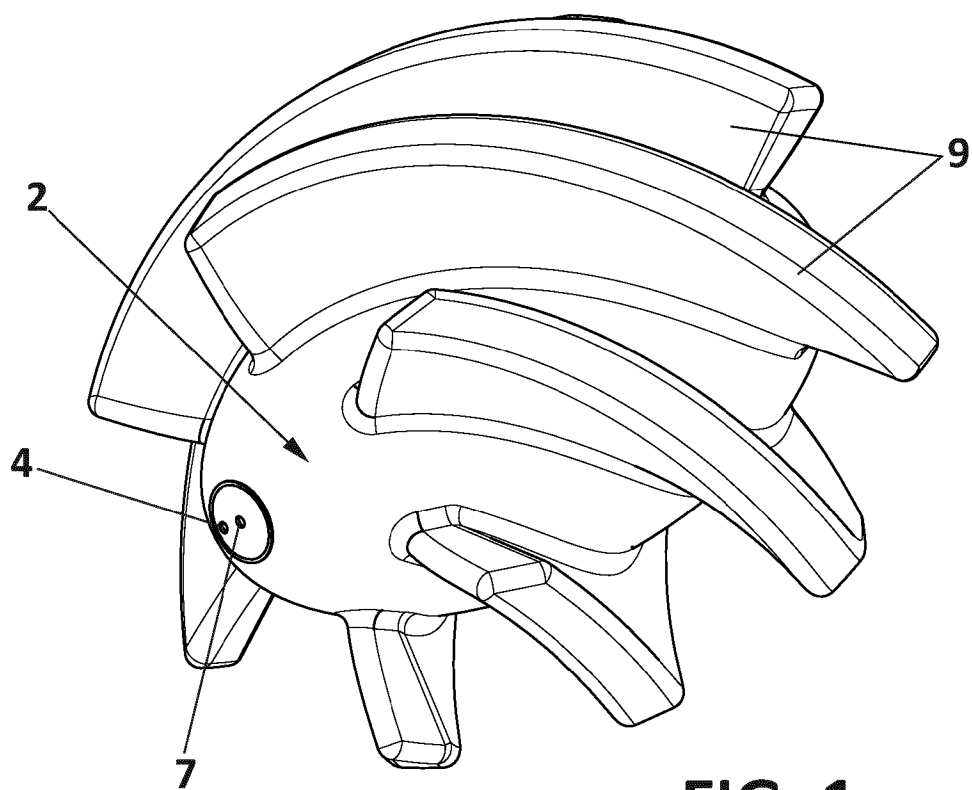
**6. Intragastric device according to claim 4, wherein the thickenings (9) have spiral geometry.**

**7. Intragastric device according to claim 4, wherein the thickenings (9) have hemispherical bubble geometry.**

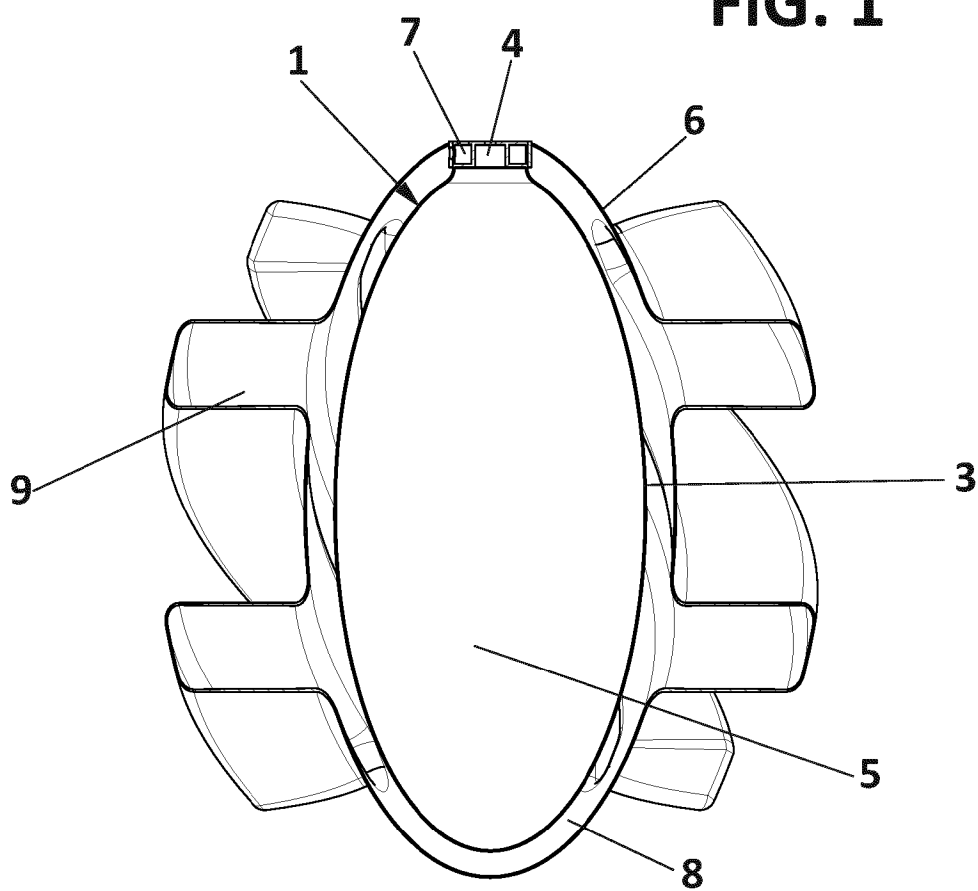
**8. Intragastric device according to claim 4, wherein the thickenings (9) are connected to the second cavity (8).**

**9. Intragastric device according to claim 4, wherein:**

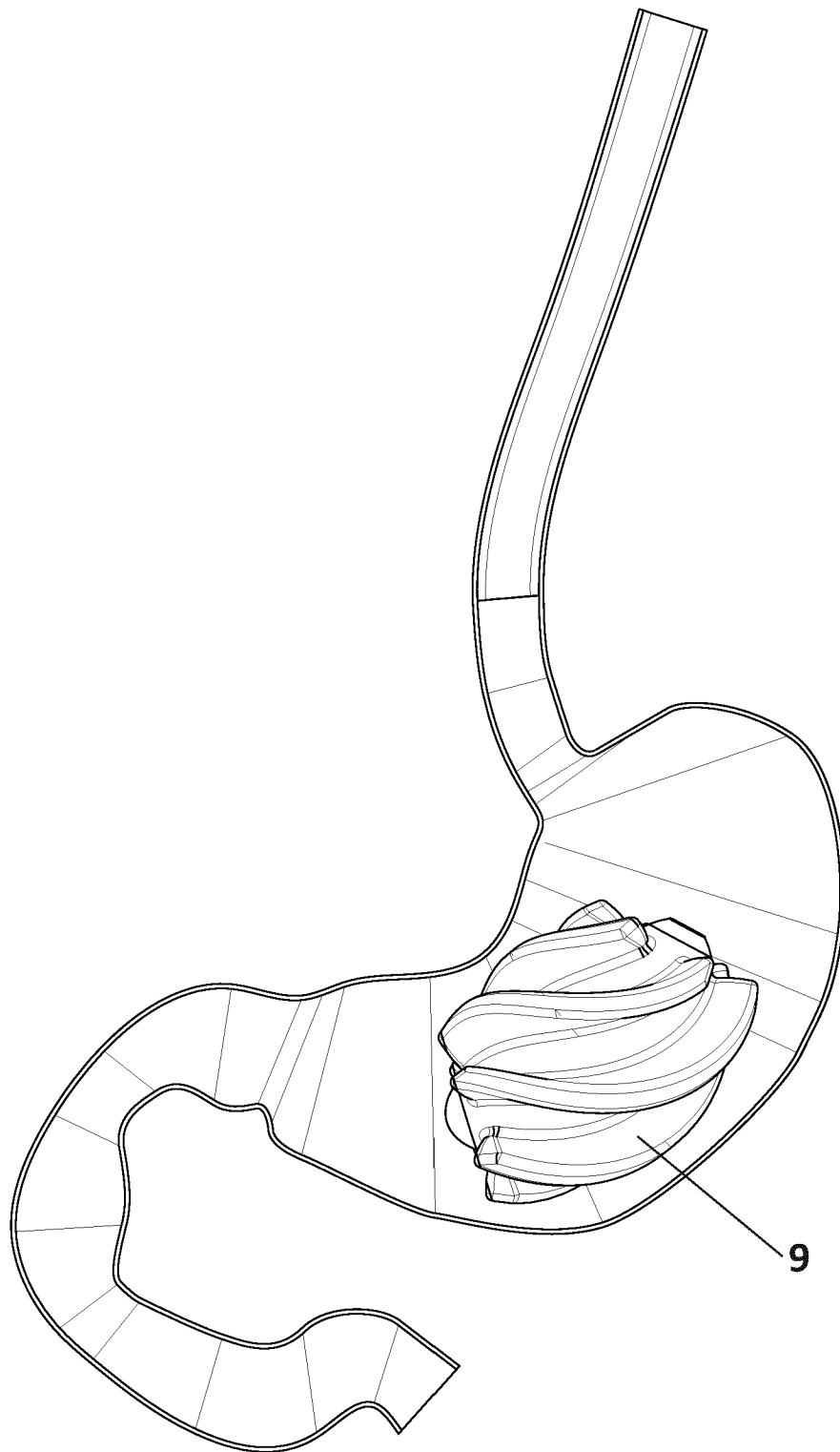
- the thickenings (9) are physically separated from the second cavity (8) by a membrane, and



**FIG. 1**

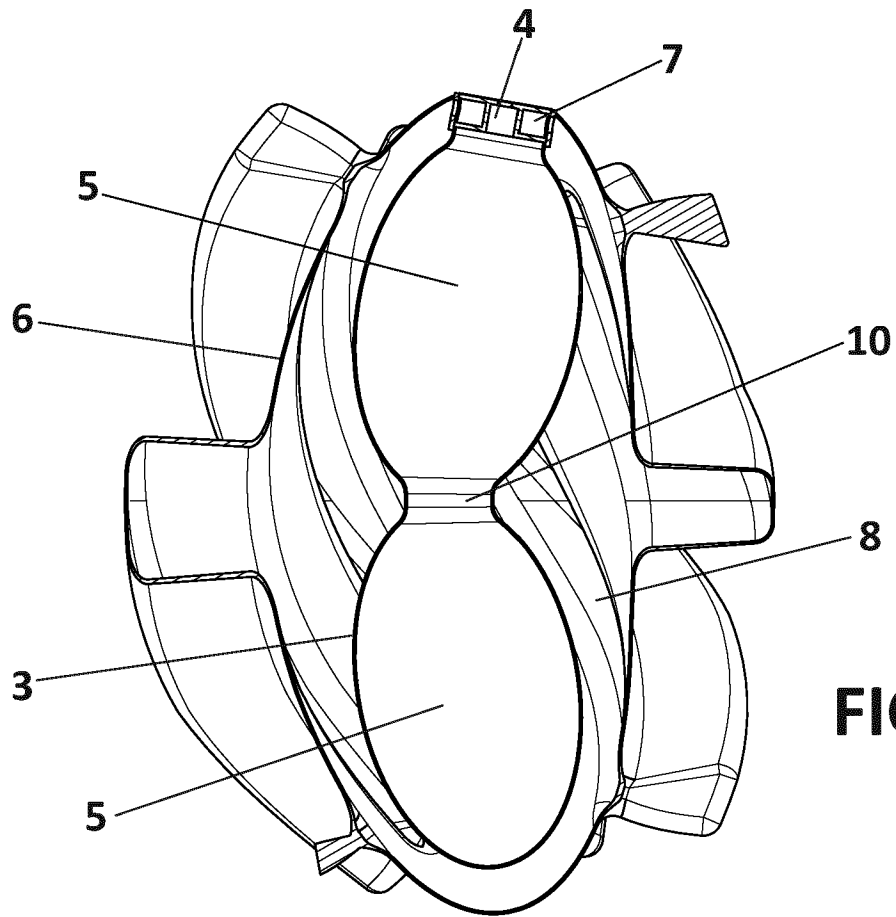


**FIG. 2**

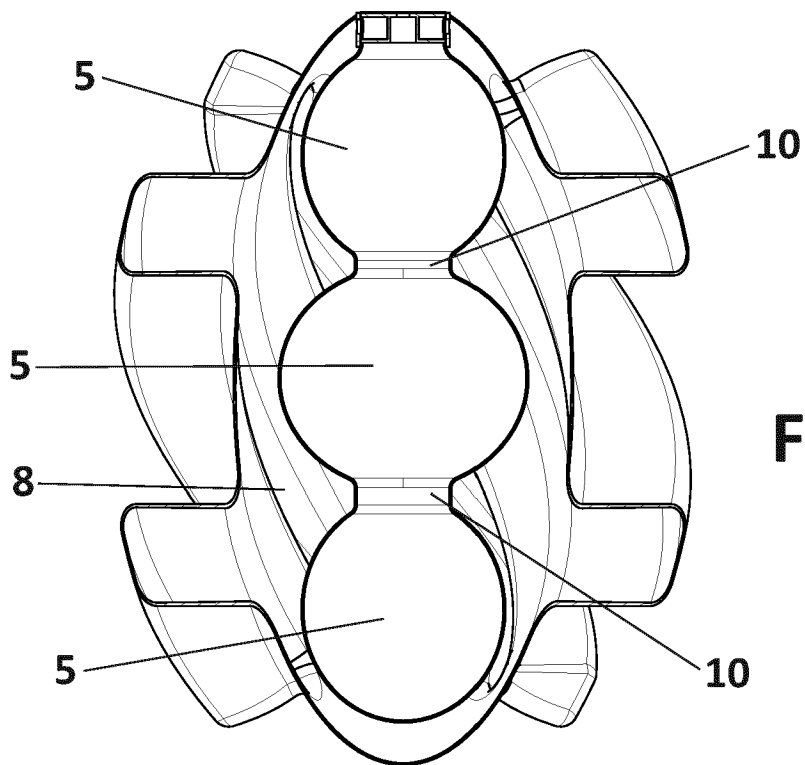


**FIG. 3**

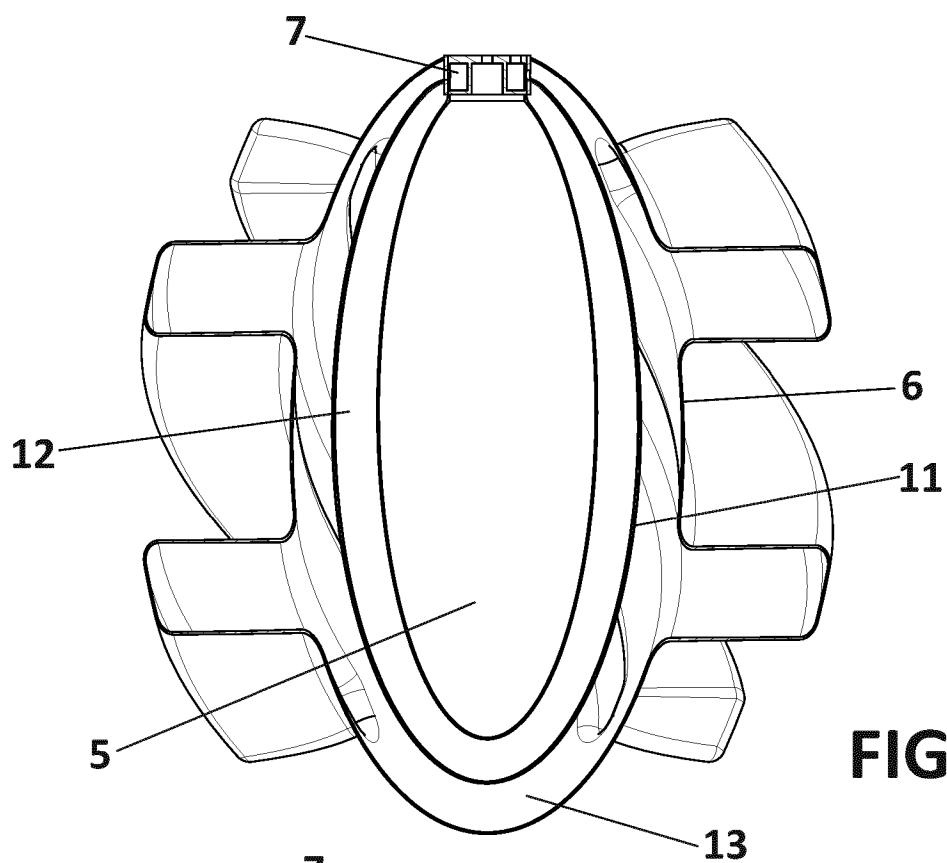




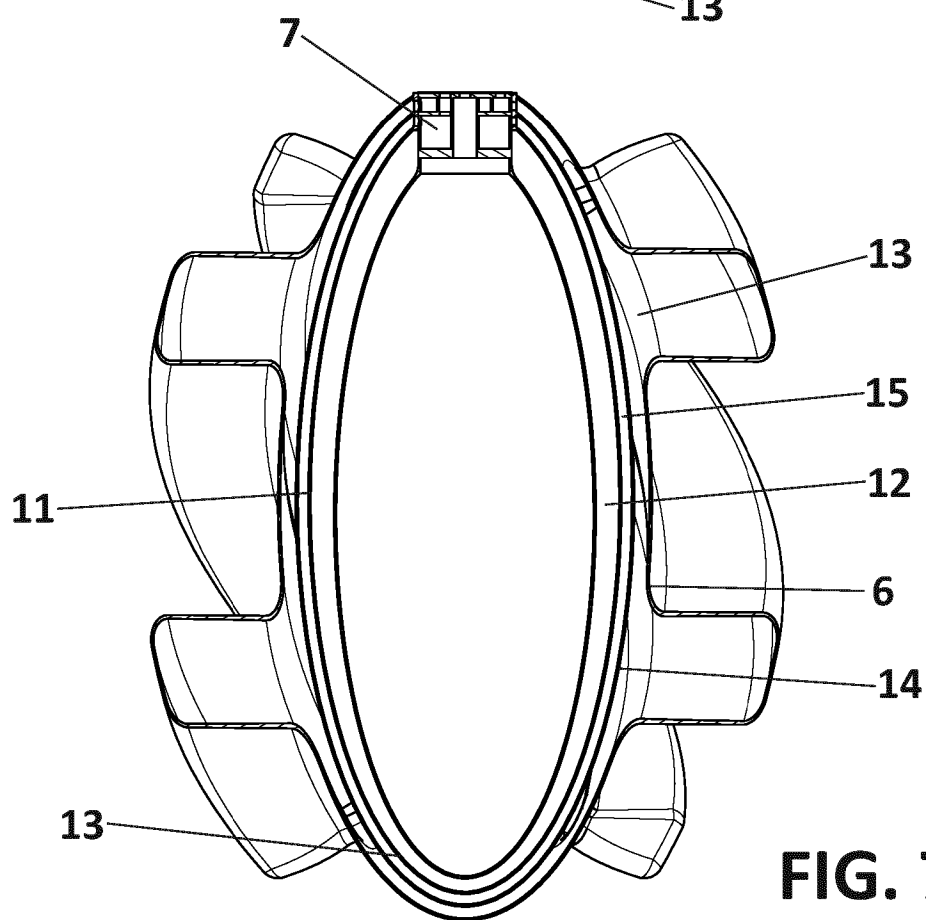
**FIG. 4**



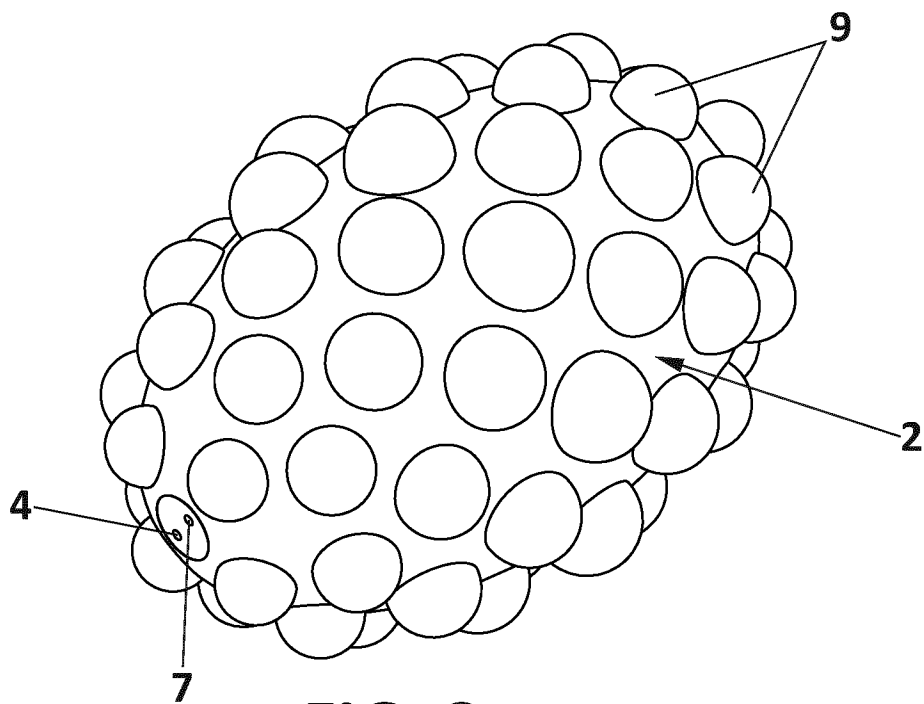
**FIG. 5**



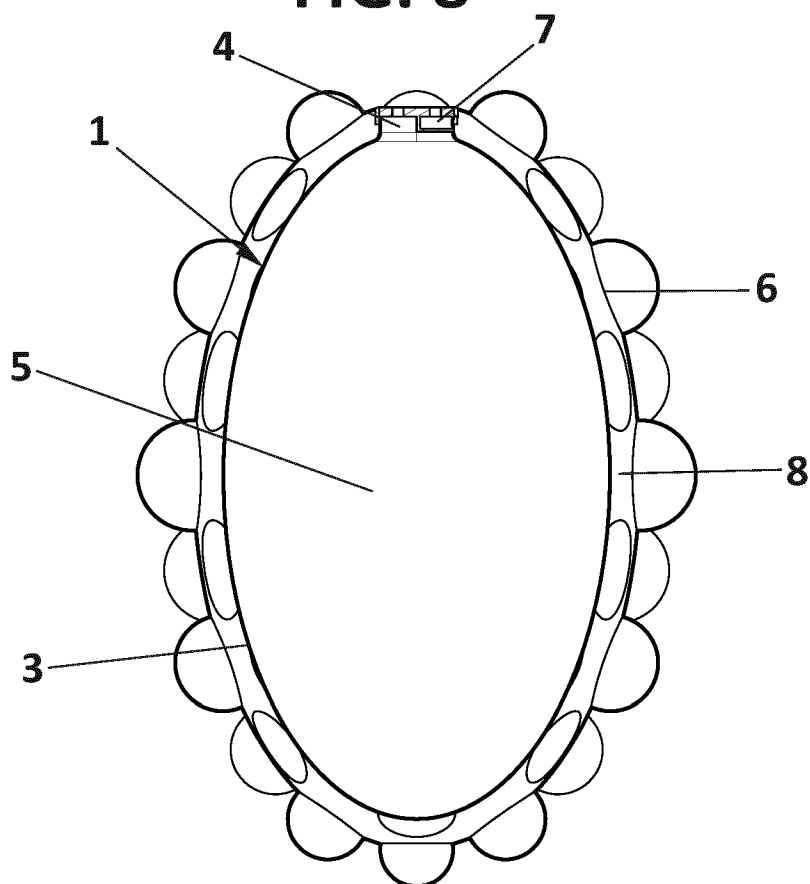
**FIG. 6**



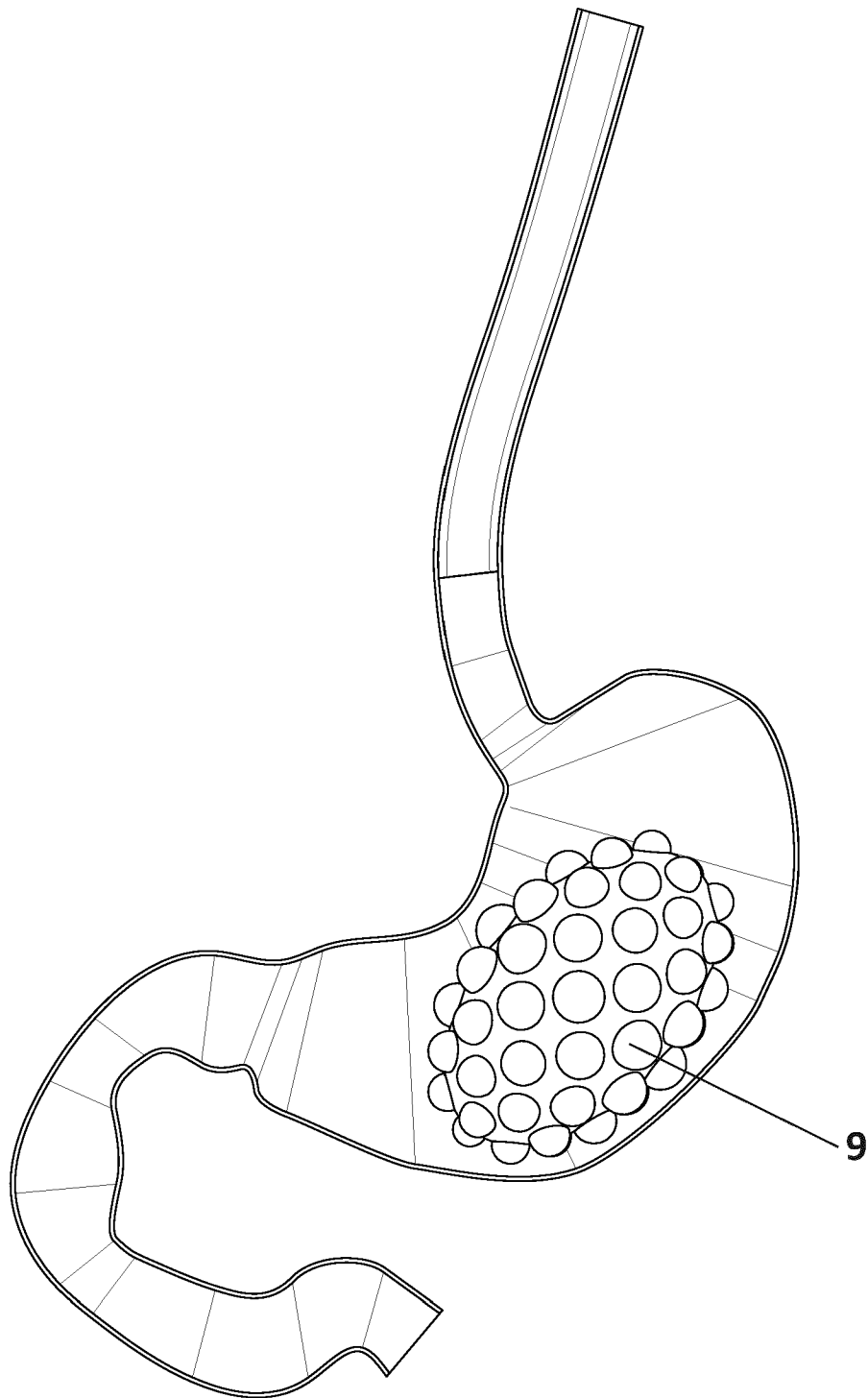
**FIG. 7**



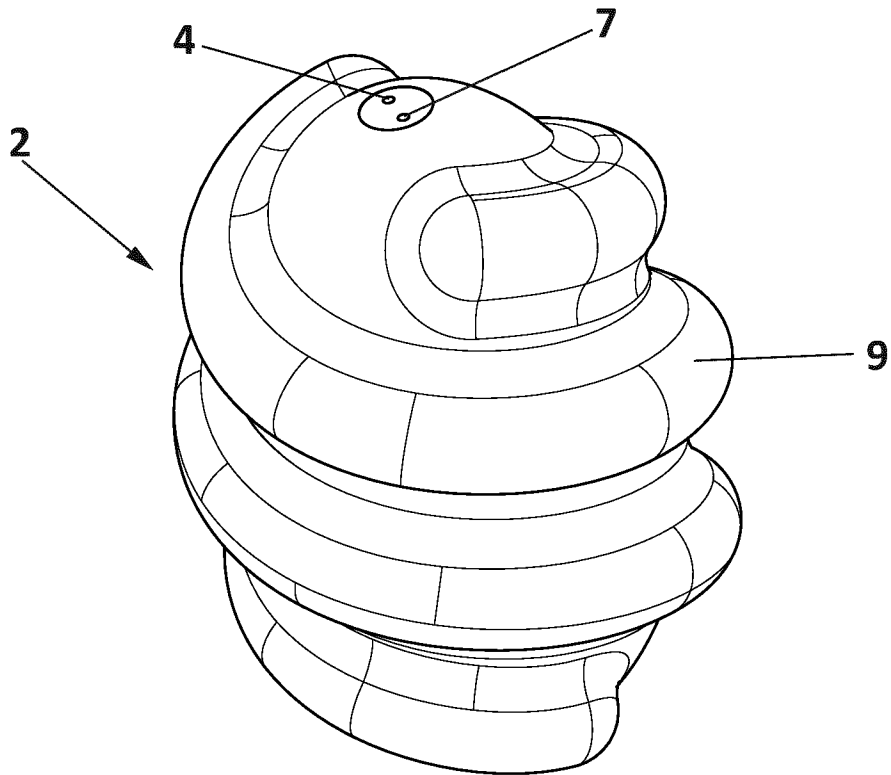
**FIG. 8**



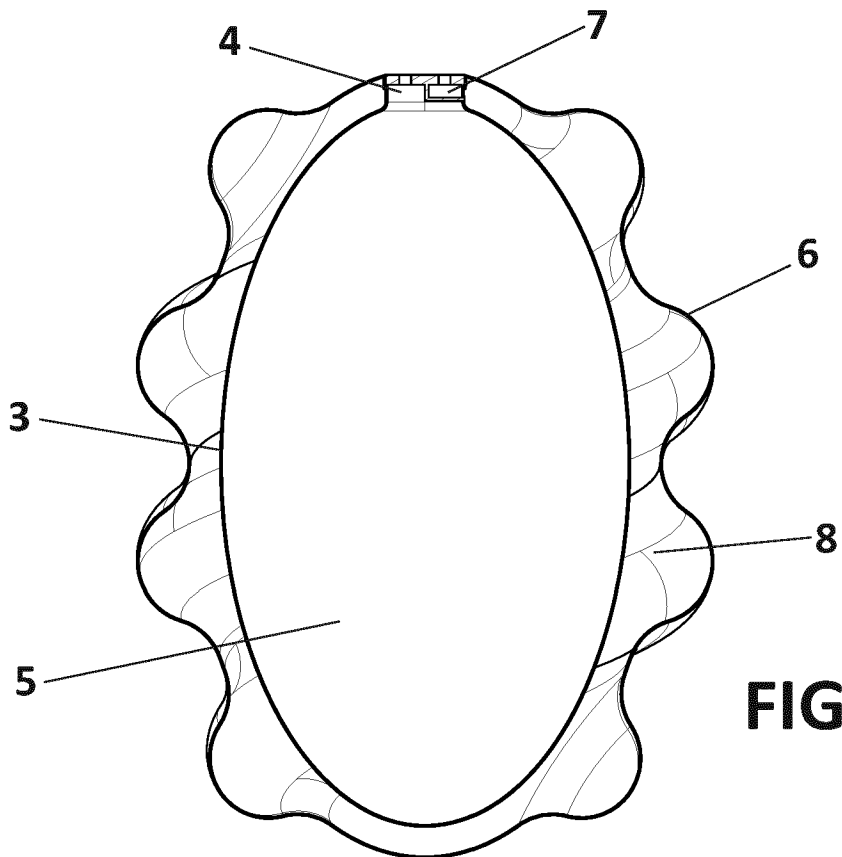
**FIG. 9**



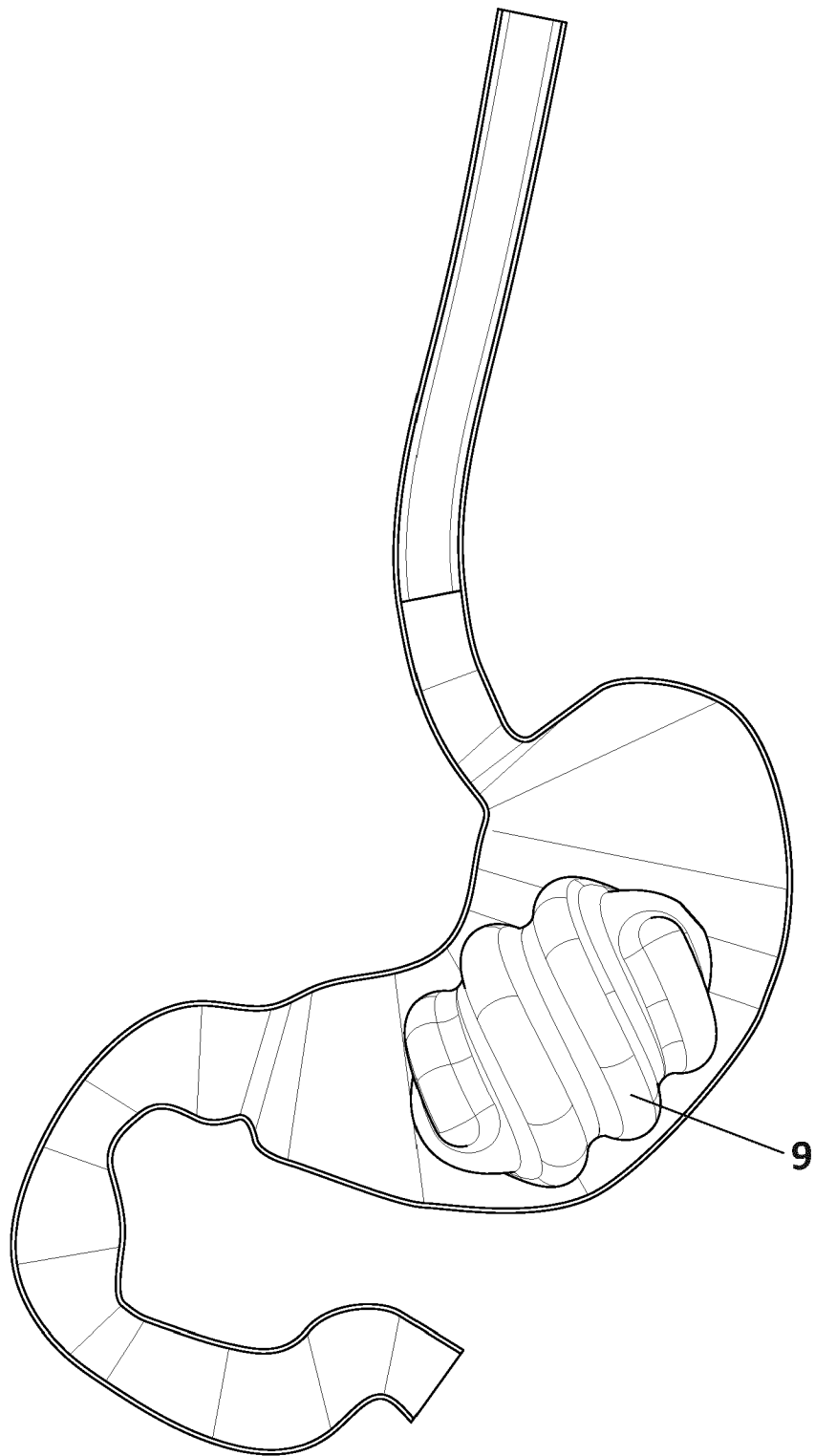
**FIG. 10**



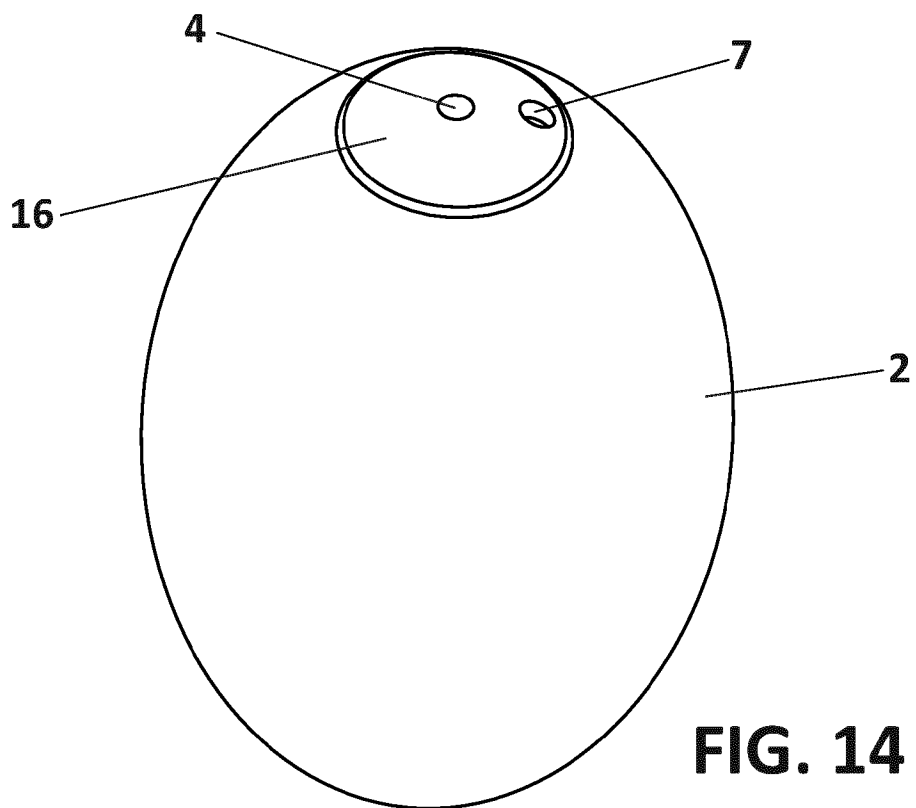
**FIG. 11**



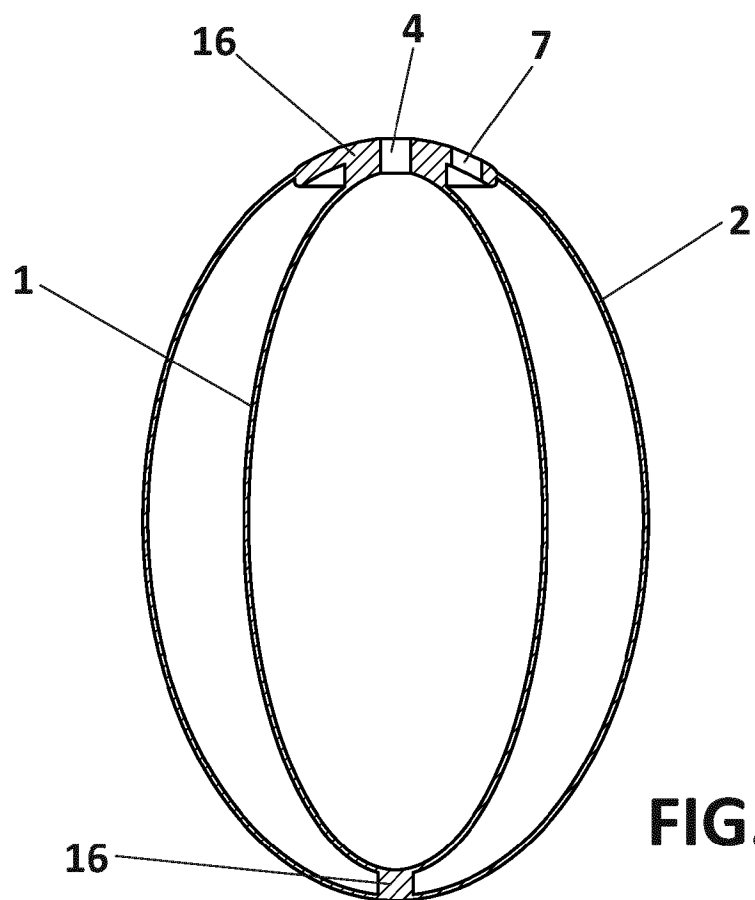
**FIG. 12**



**FIG. 13**



**FIG. 14**



**FIG. 15**

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/ES2022/070433

5	A. CLASSIFICATION OF SUBJECT MATTER		
	A61F5/00 (2006.01)		
	According to International Patent Classification (IPC) or to both national classification and IPC		
10	B. FIELDS SEARCHED		
	Minimum documentation searched (classification system followed by classification symbols) A61F		
	Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
15	Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPODOC, INVENES, WPI, INTERNET		
	C. DOCUMENTS CONSIDERED TO BE RELEVANT		
20	Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
25	A	ES 2349007 T3 (COMPAGNIE EUROPÉENNE D'ETUDE ET DE RECHERCHE DE DISPOSITIFS POUR L'IMPLANTATION PAR LAPAROSCOPIE) 21/12/2010, page 2, lines 12-14, page 3, line 60 - page 4, line 7, page 4, lines 16-22, 27-30, page 5, lines 15-16, 24-26, 36-40, page 8, lines 43-50, page 8, line 63 - page 9, line 2, page 9, lines 33-40; figures 1-3, 7-10.	1-13
30	A	ES 2562035 T3 (APOLLO ENDOSURGERY INC) 02/03/2016, page 14, line 5 - page 15, line 65; claims; figures 27-29B, 31.	1, 4-9, 11
35	A	US 2016095731 A1 (MEDIBOTICS LLC) 07/04/2016, paragraphs [5], [66-69], [117], [130], [133-136], [140], [263-266], [269], [356]; figures 37-44.	1-3, 11
40	<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
45	* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance. "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure use, exhibition, or other means. "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family	
50	Date of the actual completion of the international search 03/10/2022		Date of mailing of the international search report (04/10/2022)
55	Name and mailing address of the ISA/  OFICINA ESPAÑOLA DE PATENTES Y MARCAS Paseo de la Castellana, 75 - 28071 Madrid (España) Facsimile No.: 91 349 53 04		Authorized officer J. Cuadrado Prados  Telephone No. 91 3495522

Form PCT/ISA/210 (second sheet) (January 2015)



INTERNATIONAL SEARCH REPORT

International application No.  
PCT/ES2022/070433

5  
10  
15  
20  
25  
30  
35  
40  
45  
50  
55

C (continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of documents, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 2892297 A1 (CHRISTOPHE ET AL.) 27/04/2007, claim 1; figures 1-1b.	1-3, 11

Form PCT/ISA/210 (continuation of second sheet) (January 2015)

## INTERNATIONAL SEARCH REPORT

International application No.

Information on patent family members

PCT/ES2022/070433

Patent document cited in the search report	Publication date	Patent family member(s)	Publication date
ES2349007 T3	21.12.2010	AT473710T T US2007118168 A1 US8075582 B2 MXPA04006313 A WO03055420 A1 FR2834202 A1 FR2834202 B1 EP1458316 A1 EP1458316 B1 CN1911190 A CN1911189 A CN1607927 A CN1303952C C CA2470455 A1 CA2470455 C BR0215432 A BR0215432 B1 AU2002364884 A1	15.07.2010 24.05.2007 13.12.2011 10.11.2004 10.07.2003 04.07.2003 19.03.2004 22.09.2004 14.07.2010 14.02.2007 14.02.2007 20.04.2005 14.03.2007 10.07.2003 05.07.2011 06.06.2006 02.10.2012 15.07.2003
----- ES2562035 T3	----- 02.03.2016	US2019008669 A1 ES2662346T T3 EP3305254 A1 ES2593753T T3 US2017258617 A1 ES2618256T T3 US2017143523 A1 ES2605488T T3 ES2605368T T3 US2017065444 A1 ES2596729T T3 ES2594484T T3 EP3111898 A1 ES2566498T T3 ES2565348T T3 US2016030219 A1 US9956105 B2 EP3023081 A1 US2015272761 A1 US2016331568 A9 US2015209169 A1 US9895247 B2 US2015150700 A1 US9895246 B2 US2015142044 A1 US9801747 B2 US2015094753 A1 US9681974 B2 US2014025100 A1 US2013296765 A1 US9668901 B2	10.01.2019 06.04.2018 11.04.2018 13.12.2016 14.09.2017 21.06.2017 25.05.2017 14.03.2017 14.03.2017 09.03.2017 11.01.2017 20.12.2016 04.01.2017 13.04.2016 04.04.2016 04.02.2016 01.05.2018 25.05.2016 01.10.2015 17.11.2016 30.07.2015 20.02.2018 04.06.2015 20.02.2018 21.05.2015 31.10.2017 02.04.2015 20.06.2017 23.01.2014 07.11.2013 06.06.2017

Form PCT/ISA/210 (patent family annex) (January 2015)

## INTERNATIONAL SEARCH REPORT

International application No.

Information on patent family members

PCT/ES2022/070433

Patent document cited in the search report	Publication date	Patent family member(s)	Publication date
		US2013289466 A1	31.10.2013
		US9539133 B2	10.01.2017
		US2013281911 A1	24.10.2013
		US10070980 B2	11.09.2018
		CA2814502 A1	19.04.2012
		CA2814502 C	24.07.2018
		US2013035711 A1	07.02.2013
		US8870966 B2	28.10.2014
		US2012323160 A1	20.12.2012
		US9398969 B2	26.07.2016
		US2012191125 A1	26.07.2012
		US9498365 B2	22.11.2016
		US2012095499 A1	19.04.2012
		US9198790 B2	01.12.2015
		US2012095497 A1	19.04.2012
		US2012095496 A1	19.04.2012
		US8956380 B2	17.02.2015
		US2012095495 A1	19.04.2012
		US9095405 B2	04.08.2015
		US2012095494 A1	19.04.2012
		US8864840 B2	21.10.2014
		US2012095492 A1	19.04.2012
		US9463107 B2	11.10.2016
		US2012095484 A1	19.04.2012
		US8920447 B2	30.12.2014
		US2012095483 A1	19.04.2012
		US2012095385 A1	19.04.2012
		US2012095384 A1	19.04.2012
		US2012089172 A1	12.04.2012
		WO2012054598 A2	26.04.2012
		WO2012054598 A3	07.09.2012
		EP2627291 A2	21.08.2013
		WO2012051108 A2	19.04.2012
		WO2012051108 A3	05.07.2012
		EP2629717 A2	28.08.2013
		EP2629717 B1	14.09.2016
		WO2012054411 A2	26.04.2012
		WO2012054411 A3	28.06.2012
		EP2629716 A2	28.08.2013
		EP2629716 B1	13.07.2016
		EP2629715 A2	28.08.2013
		EP2629715 B1	06.01.2016
		EP2629714 A2	28.08.2013
		EP2629714 B1	30.12.2015
		EP2629713 A2	28.08.2013
		EP2629713 B1	27.12.2017
		EP2629712 A2	28.08.2013
		EP2629712 B1	20.07.2016
		EP2629711 A2	28.08.2013

Form PCT/ISA/210 (patent family annex) (January 2015)

## INTERNATIONAL SEARCH REPORT

International application No.

Information on patent family members

PCT/ES2022/070433

Patent document cited in the search report	Publication date	Patent family member(s)	Publication date
		EP2629711 B1	30.12.2015
		EP2629710 A1	28.08.2013
		EP2629710 B1	14.09.2016
		WO2012054522 A2	26.04.2012
		WO2012054522 A3	05.07.2012
		WO2012054519 A2	26.04.2012
		WO2012054519 A3	02.08.2012
		WO2012054514 A2	26.04.2012
		WO2012054514 A3	12.07.2012
		WO2012054414 A2	26.04.2012
		WO2012054414 A3	28.06.2012
		WO2012054413 A2	26.04.2012
		WO2012054413 A3	21.06.2012
		WO2012054410 A2	26.04.2012
		WO2012054410 A3	02.08.2012
		WO2012054293 A1	26.04.2012
		EP2629709 A2	28.08.2013
		EP2629709 B1	07.12.2016
		EP2629708 A2	28.08.2013
		EP2629708 B1	20.07.2016
		WO2012054297 A2	26.04.2012
		WO2012054297 A3	02.08.2012
		WO2012054296 A2	26.04.2012
		WO2012054296 A3	12.07.2012
-----		-----	
US2016095731 A1	07.04.2016	US2021249116 A1	12.08.2021
		US2021137455 A1	13.05.2021
		US2018307314 A1	25.10.2018
		US10921886 B2	16.02.2021
		US2018149519 A1	31.05.2018
		US10458845 B2	29.10.2019
		US2017188947 A1	06.07.2017
		US9968297 B2	15.05.2018
		US2017164878 A1	15.06.2017
		US10137023 B2	27.11.2018
		US2016012749 A1	14.01.2016
		US2016232811 A9	11.08.2016
		US2015379238 A1	31.12.2015
		US2014276546 A1	18.09.2014
		US9456916 B2	04.10.2016
		US2014081578 A1	20.03.2014
-----		-----	
FR2892297 A1	27.04.2007	FR2892296 A1	27.04.2007
-----		-----	

Form PCT/ISA/210 (patent family annex) (January 2015)

**REFERENCES CITED IN THE DESCRIPTION**

*This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.*

**Patent documents cited in the description**

- US 4416267 A [0005] [0006]
- US 4694827 A [0005] [0007]
- US 4739758 A [0005] [0008]
- ES 2349007 T3 [0010]
- ES 2562035 T3 [0011]
- US 2016095731 A1 [0012]