Accepted Manuscript

The carbon footprint of power-to-synthetic natural gas by photovoltaic solar powered electrochemical reduction of CO₂

Antonio Dominguez-Ramos, Angel Irabien

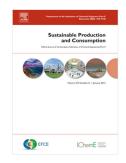
 PII:
 S2352-5509(18)30211-2

 DOI:
 https://doi.org/10.1016/j.spc.2018.11.004

 Reference:
 SPC 186

To appear in: Sustainable Production and Consumption

Received date : 31 May 2018 Revised date : 30 October 2018 Accepted date : 5 November 2018



Please cite this article as:, The carbon footprint of power-to-synthetic natural gas by photovoltaic solar powered electrochemical reduction of CO₂. *Sustainable Production and Consumption* (2018), https://doi.org/10.1016/j.spc.2018.11.004

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

© 2018. This manuscript version is made available under the CC-BY-NC-ND 4.0 license http:// creativecommons.org/licenses/by-nc-nd/4.0/

The carbon footprint of Power-to-Synthetic Natural Gas by Photovoltaic solar powered Electrochemical Reduction of CO₂

3

4 Antonio Dominguez-Ramos, Angel Irabien

5 Departamento de Ingenierías Química y Biomolecular, ETS Ingenieros Industriales y de

6 Telecomunicación, Universidad de Cantabria, Avda. Los Castres s.n., Santander,

7 39005, Spain

8 Corresponding author: domingueza@unican.es, telephone: -34 94. 201474

9

10 Abstract

The search for more sustainable production and consumption patterns implies the 11 integration of emerging edge-cutting technologies in the frontier research. However, 12 holistic studies are needed in order to -valuate properly the environmental 13 competitiveness of the suggested solution. In this work, we use the Power-to-Gas 14 approach to analyse the environmental r⁺ⁱona. ty in terms of the carbon footprint (CF) 15 of a Photovoltaic (PV) solar powered Electrochemical Reduction (ER) process for the 16 17 utilisation of CO₂ as carbon source for the production of CH₄. This synthetic natural gas is ready to be injected into the transmission and distribution network. The raw materials 18 for the process are a source of CO_2 (mixed with different ratios of N₂), H₂O and 19 electricity from PV solar. The separated products are CH4, C2H4, H2/CO, O2 and 20 HCOOH. The reaction, separation/purification and compression stages needed to 21 deliver commercial distributable products are included. Mass and energy balances were 22 used to create a blac -bc c model. The input to the model is the faradaic efficiency of 23 best cathodes perf rming at lab-scale (over 60% faradaic efficiency towards CH₄) and 24 its cathodic potentia. Leng-lasting cathodes were assumed. The output of the model is 25 the distributio 1 of pr ducts (related to 1 kg of pure CH_4) and the energy consumption at 26 27 each of the mentioned stages. These energy consumptions are used to calculate the 28 overall Cl depen ling on the CF of the PV solar reference chosen.

The unit rence of the purity of the CO_2 stream used was analysed together with the conversion of the CO_2 in the reactor, showing the high contribution (over 60%) of the ER reaction stage even if diluted CO_2 is used. When a CO_2 conversion of 50% is chosen together with an inlet stream with a N₂:CO₂ ratio of 24, the electricity consumption of the process is between 2.6 and 6.2 times the minimum obtained for a reference ER

34	reactor including the separation and compression of gaseous products (18.5 kWh kg^{-1} of
35	CH ₄). The use of PV solar energy with low CF ($14 \cdot 10^{-3} \text{ kg} \cdot \text{kWh}^{-1}$) allows the current
36	lab-scale performers to even the CF associated with the average world production of
37	natural gas when the valorisation of C_2H_4 is included (~1.0 kg·kg ⁻¹ of CH ₄).
38	
39	Keywords
40	Electrochemical reduction; Power to gas; carbon footprint; PV so'at mergy; life cycle
41	assessment;
42	
43	Highlights
44	The carbon footprint (CF) of a PV solar powerc ¹ electro-reduction for CH_4 was
45	analysed
46	All relevant stages as reaction, separation of CO_2 and CH_4 and compression are
47	included
48	Between 2.6 and 6.2 times is the current electric .y consumption compared to reference
49	conditions
50	The main contribution in CF terms is the reaction stage
51	The CF of best performer can even the CF of the existing process for CH_4
52	
53	
54	
55	
56	
57	
58	
59	
60	
61	

62 1. Introduction

63

The 2030 Agenda for Sustainable Development is "... a plan of act on for people, 64 planet and prosperity' (United Nations, 2015). This global agenda includes .. set of 17 65 Sustainable Development Goals, with the purpose of guiding international/local 66 development policy actions towards the fulfilment of those goals and u. ir individual 67 corresponding 169 targets in 2030. Energy, as a basic element (i'h) man prosperity, and 68 its environmental consequences are featured in several goals. 7 ("ensure access to 69 affordable, reliable, sustainable and modern energy for a l"), 12 ("ensure sustainable 70 consumption and production patterns"), and 13 ("take "ugent action to combat climate 71 change and its impacts"). To reach such global goals lighlighting the intimate 72 relationship of energy and Climate Change, and, in parallel with the on-going massive 73 integration of renewable sources in the power secur, a form of storing energy is 74 necessary due to the intermittent and stochastic inclusion of wind and solar irradiation. 75

Electricity, as a form of energy, can the directly stored as electrical charges and 76 77 indirectly as kinetic, potential or chemical/elc trochemical energy (Dunn et al., 2011; 78 Liu et al., 2010; Yang et al., 2011). In this work, the focus is upon the potential interactions as an energy storage between the electrical grid or power network 79 80 (electricity) and the natv ai gas (NG) pipeline network (heating ' *a*rough services/commodity/transportation) the 81 well-known Power-to-Gas 82 technologies, which has gat lere 1 a noticeable interest recently (Bailera et al., 2017; Götz et al., 2016; Mazza e al., 2015). 83

The European Power-to-Ga. Platform defines Power-to-Gas (PtG) as "the functional 84 description of the cover ion of electrical power into a gaseous energy carrier like e.g. 85 hydrogen or methe 1e" (Eu. spean Power to Gas Platform, 2018). Hereafter, as the target 86 87 product in this study is C.H₄, it will be used preferentially the title of Power-to-Synthetic Natural Gas PtSNC). Thanks to the PtSNG, the excess of intermittent renewable 88 sources can be suid as CH₄ without using the mediation of electrolytically produced 89 H_2 as energy carrier for the methanation of CO_2 . In this sense, the current adopted 90 approx $\frac{1}{2}$ seems to rely on the participation of H₂ as intermediate to produce the CH₄ by 91 methanation (Schiebahn et al., 2015). 92

Carbon Capture and Use (CCU) of CO_2 can be understood as the transformation of CO₂ into valuable chemicals or fuels, trying to widen the portfolio of technologies at the gigatonne scale (Majumdar and Deutch, 2018). There is a myriad of technological

options to proceed with a transformation from such a very stable molecule (Appel et al., 96 97 2013; Dimitriou et al., 2015; Kondratenko et al., 2013). Among all potential routes, we do propose here the Electrochemical Reduction (ER) of CO₂, a techn logy that has 98 99 received a lot of attention in the past decade (Jhong et al., 2013; Kenis et al., 2017; Whipple and Kenis, 2010; Zhang et al., 2018). Thanks to this technology, CO_2 has been 100 101 successfully reduced at lab-scale to other forms such as CH₃Oh (Alb. et al., 2017, 2015; Goeppert et al., 2014; Lee et al., 2016; Merino-Garcia et a , 2017; Olah et al., 102 2009; Sebastián et al., 2017; Zhao et al., 2017), CO (Hernández & al., 2017; Kas et al., 103 2016; Khezri et al., 2017; Rosen et al., 2011; Ross et al , 2017, HCOOH (Alvarez-104 Guerra et al., 2014; Del Castillo et al., 2015, 2017; Cav et al., 2016; Kopljar et al., 105 106 2016; Lee and Kanan, 2015; Li and Oloman, 2005; Min and Fanan, 2015; Natsui et al., 2018; Oloman and Li, 2008; Scialdone et al., 2016; Yan, et al., 2017; S. Zhang et al., 107 2014; Zhu et al., 2016), and of course, CH₄ (Col¹/1)2°, DeWulf et al., 1989; Hori et 108 al., 2002, 1986; Kaneco et al., 2006; Manthira. et al., 2014; Merino-Garcia et al., 2018, 109 2017, 2016; Varela et al., 2016; Weng et e¹, 2018) thanks to an applied voltage when 110 111 proper well-tuned catalytic electrodes are used. (Qiao et al., 2014). The ER process will then demand the mentioned CO₂ as C source; a "cheap" source of protons, mainly from 112 water; and renewable electricity for the power demanded by the entire process, in which 113 114 the electrochemical reactor can riay major role. The reference renewable source of choice in this work is Photovoligic PV) solar energy due to the expected main 115 116 contribution to global energy de land (Breyer et al., 2017), making this technology the only one on track of its Internation. I Energy Agency Sustainable Development Scenario 117 118 (International Energy Agency, 2018).

Of course, the EP of O_2 is not free of disadvantages. Three key issues must be 119 120 highlighted here. The first issue is the fact that the reduction does not provide a pure targeted product but a m xture of them (Greenblatt et al., 2018) due to the existence of 121 parasitic para' el rea tions. Consequently, additional energy penalties are encountered. 122 The second is the fact that the cathode lifetime is still a technical circumstance as the 123 124 desired efficiency only last in the range of hours under current developments (Martin et al., 20^(C) Thirdly, the reduction process is evidently a huge energy consumer, as the 125 oxidation 'eaction must be turned back to a reduced carbon state. 126

Figure 1 presents the framework of the present study. The CO_2 from point sources such as the power sector or any other industrial process can be returned to the production of SNG and other products from ER such as C_2H_4 , being powered by the

excess of PV solar energy that is not accepted in the power network. In turn, this SNG 130 131 can used in the power sector adding extra flexibility to the operation of both networks. This is the reason behind SNG must not be conceived as a fossil fuel but ₁s a renewable 132 133 fuel as the source for its production is based on renewable sources such as ^DV solar. Saving of natural resources such as NG is possible as SNG is injected in the NG 134 135 network, partially avoiding the extraction of NG from wells. There, we do coin here the term artificial CO₂ sink due to the production of SNG instead of the direct release of 136 CO₂ to the atmosphere. To be a true artificial sink, the connection of the ER to 137 renewable low carbon sources of electricity such as PV sol; r is necessary. The only CO₂ 138 losses comes from the use of the NG at places in whic', the conversion is not possible 139 (homes, buildings, automobile, small factories, etc.). The followed approach is in line 140 with similar views for the CCU in which the connection to renewable sources is 141 essential (Abanades et al., 2017) or the production of more than one single product is 142 considered (Fernández-Dacosta et al., 2018). 143

- The carbon footprint of the SNG production CF_{CH_A} will be determined by two terms: 144 i) the energy consumption of the different individual process stages, and ii) its 145 corresponding carbon footprint. The renevable energy sources has its own carbon 146 147 footprint derived from the required intractructure. The threshold for the acceptable carbon footprint of those renewal le surces of electricity is described in this work. The 148 benchmark for the comparison is the average world distribution of NG, which is also 149 depicted in Figure 1. The pr ssit lity to "electrify" a chemical process is a competitive 150 151 advantage versus other t' ermochamical based approaches (Schiffer and Manthiram, 2017). All the emissions of CU₂ from the chosen source are avoided due to the *in-situ* 152 transformation, thus, there is a strong argument to be considered as a mitigation 153 alternative. 154
- 155

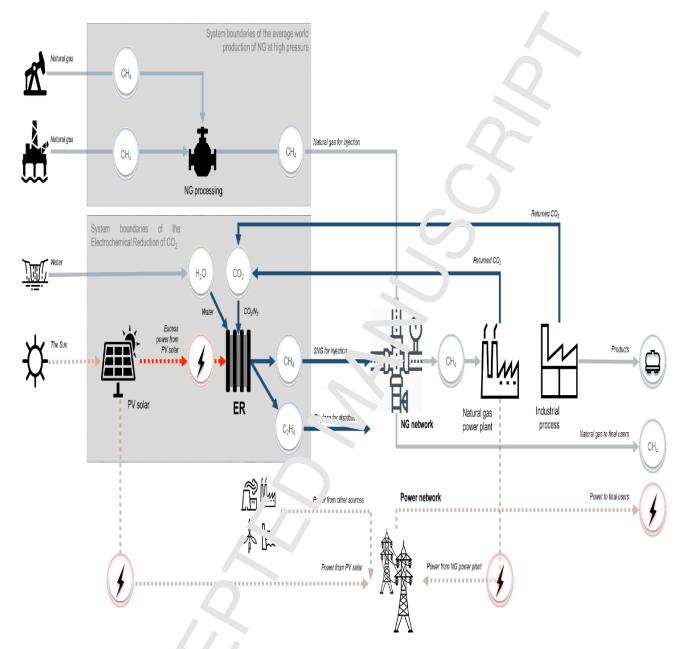


Figure 1. Framework of the Power-to-Cynthelic Natural Gas (PtSNG) by means of Electrochemical Reduction (ER) of CO₂ from point sources using PV solar.

156

Undoubtedly, the quantification of the carbon footprint of any technology strongly 157 relies on the Life Cycle Assessment (LCA) tool, in order to guarantee that every single 158 involved process is accounted for (Finnveden et al., 2009), even more in the case of 159 CCU (Cuéllar-Franca and Azapagic, 2015). The impact category of choice 's Global 160 Warming, which has been already referred in this work as carbon .oot rint (CF). The 161 utilization of CO_2 by the PV solar powered ER from any point CO_2 source does not 162 mean that the CO_2 is removed from the atmosphere, which is λ re cant flaw (von der 163 Assen et al., 2013), but the fate of that CO₂ determines its actual contribution to Global 164 Warming. A detailed review of the application of LCA f r the conversion of CO₂ by 165 different catalytic routes can be found in the literatu c (Aruz et al., 2018). Specific 166 literature regarding the application of LCA to PtG can be also dentified recently (Collet 167 et al., 2017; Parra et al., 2017; Reiter and Lindorfer, 2015, Sternberg and Bardow, 2016; 168 Zhang et al., 2017). 169

To understand the goal and scope of this van, a simple but effective rationality of 170 using renewables sources of electricity for the FiSNG by ER is given next. The 171 reference theoretical production (no overpointial, 100% Faradaic Efficiency (FE), 172 173 water oxidation at the anode) of CH_4 by ER requires a minimum specific energy consumption of SEC_{CH_4} of 14.2 kWh·kg⁻¹ of CH₄. The PV solar energy has a carbon 174 footprint (CF_{PV}) which belongs to the range between a low value CF_{PV-L} of $14 \cdot 10^{-3}$ kg 175 CO_2 -eq. kWh⁻¹ and a high vale $Cr_{F, -1}$ of 58.10⁻³ kg CO_2 -eq. kWh⁻¹ for the year 2010 176 (Hertwich et al., 2015). Cor seq ently, the reference production of CH₄ means that the 177 use of the PV solar powe ed ER would lead eventually to a net release of 0.2 kg CO₂-178 eq. kg^{-1} of CH₄ if the low value is considered. This value is below the carbon footprint 179 of the actual world a coracje natural gas distribution CF_{ECO-NG} at 0.46 kg CO₂-eq. kg⁻¹ of 180 CH₄ (Ecoinvent, 7, J17), which account for CH₄ losses and CO₂ emissions along the 181 transmission and a, tril ution network. Missing the current technical developments 182 therefore can velp at elucidating wrong conclusions. Indeed, the CF_{PV} is expected to be 183 ultra-low b, 2050 (5.10⁻³ kg CO₂-eq. kWh⁻¹) as stated in (Pehl et al., 2017), which in 184 turn will n ske th : PV solar powered ER to provide CH₄ with a value as low as 0.071 kg 185 CO_2 -e₄, κ_5^{-1} of CH₄. It is the ER the technology that get benefits of the developments in 186 the clean power field. 187

188Table 1. Comparison of techno-environmental-economic studies of the electrochemical reduction of CO_2 to increment products. Topic related189studies for the capture of CO_2 are also included for reference purposes. ER stands for Electrochemical P.ductron, SEP for Separation, FT for190Fischer-Tropsch, *FE* for Faradaic Efficiency, PV for Photovoltaic, MEA for Monoethanolamine, DAC for Direct Air Capture, PSA for Pressure191Swing Adsorption.

192

	Sustainabilit y pillars		Stages			9		Approaches	
	Environment al	Economi c	Target ER products	ER	SEP c. CO ₂	SEP of ER	Distribution of gaseous ER products	Life Cycle	Integration of renewables
This work	Carbon Footprint	No	CH4, C2H4, H2, HCOOH (cathode) and O2 (anode).	Analysis Cr cell diage and FE (up to 10 reiction es with different FE and cathode potentials		Based on the approach given by (House et al., 2011). Including distillation of HCOOH/wat er distillation	Compressio n of gaseous products	Updated Carbon footprint of the electricity used and integration of all stages to provide a commercial product	electricity consumptio
(Li et al., 2016)	Carbon Footprint	L velize d cuzt of the fu ¹	O(for lateruieselproductionfromFTprocessing+external	Analysis of the effect of FE, current density and cell voltage	Unconverte d CO ₂ in the ER reactor by PSA	No needed		Well-to-gate CO ₂	High performanc e scenario (zero emissions from the

			electrolyzed H ₂)						generated electricity)
(Verma et al., 2016)		Gross- margin model of ER products	HCOOH, CO, CH ₃ OH, CH ₄ , C ₂ H ₄ , C ₂ H ₅ OH	Analysis of the effect of cell voltage, FE, and current density		Based on Sherwood plot (for c <t calcula^{+:}</t 	MK2		
(Jouny et al., 2018)	Brief mention carbon footprint	Net Present Value of ER products	CH ₃ CH ₂ CH ₂ O H, HCOOH, CO, C ₂ H ₄ , C ₂ H ₅ OH, C ₂ H ₄ , CH ₃ OH	Product selectivity, cell voltage and current density (base and optimistic case)	1	HCGOH/H2	Neglected		Brief mention to PV solar and wind energy for the electricity consumptio n
(Greenbla tt et al., 2018)	Energy demand	No	CO, HCOUY, CH ₃ C ₁ , CH ₄ , CY14, C ₂ H ₅ OH, CY14, C ₂ H ₅ OH, CY16, C ₄ +HC	Nr	CO ₂ source for the ER	A detailed and vast list of options is included along with the energy requirements		Embodied energy of the solvents and polymers (membrane) used	
(Agarwal et al., 2011)	7	Preser . Value	HCOOH/HCO O ⁻	Electricity consumption , catalysis lifetime and	Not mentioned	Not mentioned		Value-chain	Brief mention to PV solar and wind

				electrolyte consumption			101		energy for the electricity consumptio n
(Chen and Lin, 2018)	Carbon Footprint	No	All conventional ER products	Electricity consumption based on the cell current efficiency and peripheral sources (electrolytes, auxiliary operation: and infrastru_tur e)	No	Not includ		CO ₂ contribution of peripheral sources (electrolytes, auxiliary operations and infrastructur e)	The use of fossil fuel power is justified
(Spurgeon and Kumar, 2018)		Cost of produced fuel			capture and	Not included			Brief mention to PV solar and wind energy for the electricity consumptio n

Thereupon several studies have been published regarding the techno-environmental-194 195 economic feasibility of the ER to several products. Table 1 aims at the comparison of the main issues in order to identify existing gaps of the previous approaches. As it can 196 be seen in Table 1, studies were limited at some point on their scopes reg, ding the 197 impact of the electricity source, the CO₂ source and the integrate 1 in lividual stages 198 199 requested for the manufacture of commercial products from an ER proces. (reaction and separation/purification). The novelty of this work relies the simultaneous 200 consideration of all the relevant individual stages coupled to an . R process (upstream 201 processing, reaction and downstream processing) consider ng the 'op performance lab-202 scale data of updated references for the PtSNG by PV sr 1 ar powered ER of CO₂ under a 203 204 life cycle approach. The economic assessment is out of the scope of this work. The readers are referred to the papers in Table 1 for additional information on techno-205 economic studies. 206

Therefore, the goal of this work is to analy our environmental rationality in terms 207 of Carbon Footprint (CF) behind using low carbon electricity sources such as 208 209 Photovoltaic solar (PV) for a Power-to-Synthe. c Natural Gas (PtSNG) process based on 210 the Electrochemical Reduction (ER) of CO₂ This vision leads to the saving of a natural 211 resource such as natural gas (NG). This way, NG is not extracted from nature anymore. 212 Simultaneously, there is a net reduction of emissions of CO₂ due to its use as raw material from the very source die to the utilization of technology that allows the 213 214 electrification of the overall ',roc :ss. The scope of this work considers a PtSNG process in which the influence of the up, eam processing (purity of the CO_2 source and CO_2 215 216 conversion), the reaction stage (faradaic efficiency and cathode potential) and the 217 downstream processing (separation of unreacted CO_2 and diluting N₂. 218 separation/purification of ER products and compression to commercial distributable 219 conditions) is discu. ed. The best performance lab-scale data with a Faradaic Efficiency (FE_{CH_A}) over 00% to CH₄ is used as basis for the ER stage. Mass and energy balances 220 are applied to each individual stage. The reference used is the production of 1 kg of pure 221 CH_4 injection NG 222 ready for in the network.

223 2. Methodology

224

The CF_{CH_4} of the PV Solar powered ER to CH₄ requires first the definition of the 225 boundaries of the process. Figure 2 shows the process flow diagram chosen in this 226 227 study. The core of the process is the ER reactor. Additional stages for the separation of gas and liquid products as well as for gas compression are also add. Utput gaseous 228 229 products are high-purity CH₄, C₂H₄, H₂ (combined with C⁺ as syngas when corresponding) and liquid 85% wt. HCOOH (in water) from the c. tholyte. Gaseous O2 230 231 is produced in the analyte. Sources with different CO_2 purive (due to the presence of N_2) are considered. Water is used as a source of protons. Thus, the inlet streams are CO₂/N₂ 232 mixtures and water. The influence of the purity of the $O_2 v$ d as raw material under 233 different conversions in the reactor (upstream processing) and the effect of the faradaic 234 efficiencies and cathode voltage U_c obtained in current up performer electrodes at lab-235 scale (reaction) are covered within this study separation and compression of the 236 obtained gaseous products as well as purification of the liquid product (downstream 237 238 processing) is also included.

Regarding the modelling of the process steady state conditions are assumed. To 239 240 check the validity of results, mass balances were completed for the *i* products (CH₄, 241 C_2H_4 , H_2/CO , HCOOH and O_2 , thus inputs are balanced with the outputs for the j existing streams. Individual k stages in modelled as black-boxes. The input data is 242 reported in Table 2 as the se of lara laic efficiencies of the i^R reduction products (CH₄, 243 C_2H_4 , H_2 , CO, HCOOH) F_{iR} for the considered studies of reference as top performers 244 at lab-scale. Additionally a set of different parameters (e.g. temperature of reference 245 T_{REF}) and process could ions (such as the CO₂ conversion per pass X_{CO_2}) are also used 246 as input data. The output data from the model is the amount of mass of each i product 247 m_i and the energy corruption in each k stage EC_k : reaction, separation of CO_2/N_2 , 248 separation of CH₄ a d the other gaseous products, compression (as electricity), and 249 distillation (as heat) per unit of mass of CH₄. The mixing stage prior to the reaction and 250 the gas/liquid servator have no energy consumption. The output data of the model (m_i) 251 and E(x) used in combination with reported carbon footprint data of the PV solar 252 energy $(C_{I_{PV}})$ to transform the required amount of electricity/heat into the overall 253 carbon footprint CF_{CH_4} measured as mass of CO₂-eq. per unit of mass of CH₄ (kg·kg⁻¹). 254 The carbon footprint associated to the infrastructure required for the process is 255

neglected due to the low stability of the electrodes, which is true not only for the production of CH_4 but for other ER products (Martin et al., 2015). Otherwise, the CF_{CH_4} would be so high that it will dwarf the contribution of the different processing stages. Long-lasting cathodes are considered here.

260

261 2.1 Upstream processing: Purity of the CO₂ source

In order to take into account the potential effects of the purity of \therefore CO₂ source over the entire process, different molar ratios CO₂/N₂ as feed to the ER were used. The values of the molar fractions of the CO₂/N₂ mixtures used here at prepresentative from different industry sectors (Bains et al., 2017), trying to cover the full range of CO₂ concentrations.

267

268 2.2 Reaction: Electrochemical reactor operating conditions for top performers 269 at lab-scale

The ER reactor, which industrially would be conceived as a set of cell stacks, is 270 assumed here as a divided cell (two separated compartments). In the catholyte, the ER 271 of CO₂ delivers several i^R reduction product. in a gaseous form: CH₄, C₂H₄, H₂, CO and 272 one a liquid form, HCOOH. In the anolyte, the only i^{0} oxidation product is gaseous O₂. 273 274 The product distribution in the cathe depends on the faradaic efficiency for each i^R product FE_{i^R} . Due to be independent compartments, the catholyte is conducted to a 275 gas/liquid separator; this wart is liquid phase is subjected to an additional distillation 276 process and the gas phase o further processing. The first downstream processing consist 277 on the separation of the CO_2 and the N_2 from the other gaseous products of the reactor. 278 The CO₂ that reaches the separation unit is the unconverted CO₂ from the ER reactor, 279 while N_2 comes f on the CO₂ source (it is assumed that it does not participate in the 280 reaction). As hypothesis, wherever the molar fraction of N_2 is, there is no influence on 281 the kinetics (n the) rocess, thus the direct consequence is an additional separation 282 energy cos' in the corresponding separation stage. 283

Table 2 summarizes the current top lab-scale performance for the ER of CO₂ to CH₄ under the the performance conditions that provides the maximum FE_{CH_4} value. Selected references 'isplay FE_{CH_4} over 60%. In this work, it is hypothesized that the lifetime of the electrode or its performance remains stable for a set of hours large enough, thus its carbon footprint can be neglected. Some of the references used in this work here did not

stated explicitly the stability of the electrode, but it can elucidated that they typically 289 last less than 2 hours. This short electrode stability is coherent compared to other values 290 previously reported even for other ER products (Martin et al., 2015). Indeed, progress is 291 on-going as available CO₂ electrolysers report voltage increases as low as $\sim 10^{-6} \text{ V} \cdot \text{h}^{-1}$ 292 (Dioxide Materials, 2018). Working with the chosen electrodes is only possible under 293 294 the hypothesis of long-lasting electrodes. The chosen metal for the ΓR or CO_2 to CH_4 is Cu, with a clear temporal trend from foil sheets to ne top ricles. Theoretical 295 calculations on the higher yields of CH₄ and C₂H₄ yields on C¹ over CH₃OH were 296 recently proposed (Hussain et al., 2018). The current dentity CD values are moderate, 297 ranging from 5 mA·cm⁻² to 22.7 mA·cm⁻². On the other nand, the cathode potential U_{c} 298 ranged from -3.8 V vs NHE to -1.35 V vs NHE, stin ar 7 way from the theoretical 299 minimum cathode voltage of 0.169 V vs NHE (Ganesh, 2016). Typical electrolyte for 300 the reduction is KHCO₃ in concentrations ~ 1 mod L^{-1} . In order to reduce the 301 complexity of the separation process, it is a uneu that electrolytes can be perfectly 302 303 recirculated. The effect in the ER process of the electrolyte consumption is studied from an economic point of view in (Agarwal et al., . 911). When data is not presented for the 304 all the i^R species, a round up was used to present a 100% faradaic efficiency as 305 summation of the FE_{iR} of each of the t_{iN} i^R products (Pander III et al., 2017). If the 306 FE_{iR} for a i^{R} product is not stat d explicitly, 1% FE_{iR} is assumed as a default value. 307 The FE_{CO} is relatively low, with the exception of 15% from (Kaneco et al., 1999). For 308 this particular reference, it i eviden that syngas (H₂/CO) is produced instead of H₂ as 309 pure product. H₂ and CO are considered as individual product for the sake of 310 calculations but they are not separated in the later stages. 311

The conversion 6. C' J_2 per pass through the ER reactor X_{CO_2} is assumed to be established at 50% (Jc iny et al., 2018). When the influence of X_{CO_2} is studied, the lower range reported by (Jour) et al., 2018) of 10% is considered. We did assume a maximum conversion of 99%. Other potential conversion values of 25%, 50% and 75% were mentioned in (Spurgeon and Kumar, 2018). Because of the recirculation, all the CO₂ at the source is consumed within the boundaries of the process, thus no CO₂ is finally released

One of he key elements of the process is the assessment of the Specific Energy Consumption of each i^R reduction product SEC_{ER-i^R} (kWh·kg⁻¹), which is defined as follows in Eq. 1: 322

$$SEC_{ER-i^R} = \frac{n_{i^R} F |U_C - U_A|}{3600 \cdot MW_{i^R} \cdot \left(\frac{FE_{i^R}}{100}\right)}$$
Eq. 1

323

where n_{iR} is the number of moles of electrons involved in the reation (8 for CH₄, 12 324 for C₂H₄, 2 for H₂, 2 for CO, and 2 for HCOOH); F is the Faraday constant (96,485 325 C·mol⁻¹ electrons); U_c is the cathode potential (V vs NHE); U_A is t' e anode potential (V 326 vs NHE); and MW_{iR} is the molecular weight of the i^R preduct (g-nol⁻¹). The cathode 327 potential values U_c are reported in Table 2 for each select 1 reference. The values for 328 U_A are derived from the minimum theoretical potential for the variation of water at 1.23 329 V vs NHE (at a pH value of 0) plus a typical reference overpotential at 0.5 V (Jouny et 330 al., 2018; Kauffman et al., 2015). Assuming the us. of high concentrated KOH solution 331 in the anolyte compartment, a very high pH around 1⁴ can be used thus -0.0592 V were 332 subtracted per unit of pH, rendering a total value of U_A at 0.90 V. Additional potential 333 losses from electrolytic compartments and super ation membranes are neglected. Further 334 work is envisaged to quantify this contribution, so the total cell potential is below the 335 maximum expected real value. 336

The overall basis for the calculation is 1 kg of CH₄, thus EC_{ER-CH_4} is the energy consumption used in the ER reaction st ge. In order to quantify the relative production of the reduction products m_i , the total amount of electricity for the production of CH₄ is used, along with its SEC_{ER} acc ording to Eq. 2:

341

$$\frac{SEC_{ER-i^R}}{SEC_{ER-CH_2}} = \frac{m_0}{r_{i_iR}}$$
Eq. 2

342

The stoichic metric amounts of CO_2 and H_2O are included as inputs in the process. Consumption of CO_2 takes place in the cathode for the different reduction reactions. Consumption of H_2O does in the anode for the oxygen evolution reaction. The H_2O used for the high id phase of the catholyte is also included (derived from using a liquid phase for the reduction).

- 348
- 349 2.3 Downstream processing
- 350

2.3.1 Gas and liquid streams separations

352 The catholyte from the ER reactor has two phases. The liquid phase corresponds to 353 the HCOOH formed alongside with the H₂O that forms the catholyte. We used a ratio of 354 10 moles of water per mole of HCOOH, as it is not possible to obtain a buter figure from current references due to the low homogeneity of the experimental set-up. The k^{T} 355 thermal energy consumption for the distillation process of the azeo, poic H₂O-HCOOH 356 mixture *EC_{DIST}* (kJ) needed for the purification of HCOOH up to the commercial purity 357 of 85% wt. was obtained in a previous work (Dominguez Rank, et al., 2015). The 358 359 amount of H₂O could be potentially headed back to the ER reacto. If heat (as steam) is industrially sourced from natural gas, the corresponding carbon footprint of the used 360 heat CF_{Heat} is 123.10⁻⁶ kg·kJ⁻¹, which is derived from (Ecoinv_nt, 2017). 361

A pure stream of O_2 is obtained at the anode of the reastor. The separation of the i^R 362 products from the gaseous stream from the cathol' results into three streams. One of 363 those streams is the unconverted CO₂, which is mixed back prior to entering the ER 364 reactor. The second stream is the one co. uning N2, which is accompanied by the 365 residual amount of O_2 from the reduction to O_2 , which is purge out of the system. The 366 third stream includes all the valuable products. The separation of these three gaseous 367 products takes place in a similar separation process, which includes CH₄, C₂H₄, H₂/CO 368 (in a ratio that depends on each reference). Expected purities of the products are 369 summarised in Table 1 of the SI $(s_1 rgr s)$ is modelled as pure H₂). It is assumed that the 370 energy consumption for the k^{N7} nc 1 thermal separation process (SEP-CO₂ and SEP-371 CH₄) regarding the i^R recontion gaseous product $EC_{k^{NT}}$ (kJ) are based on the minimum 372 thermodynamic energy a sumption based on the mixing entropy according to Eq. 3: 373 374

$$EC_{k^{NT}} = \frac{100}{f_{1}} \left[-\gamma T_{r \, \mathcal{E}F} \sum_{j^{k^{NT}}} v_{j^{k^{NT}}} \left[n_{j^{k^{NT}}} \sum_{i^{k^{NT}}} x_{i^{k^{NT}} j^{k^{NT}}} Ln\left(x_{i^{k^{NT}} j^{k^{NT}}}\right) \right] \right] \qquad \text{Eq.}$$

375

Where *R* is deal gas constant $(8.314 \cdot 10^{-3} \text{ kJ} \cdot \text{mol}^{-1} \cdot \text{K}^{-1})$; T_{REF} is the reference temper wave (298.15 K); v_{jk}^{NT} indicates whether the stream is an input (+1) or output (-1); n_{jk}^{NT} is the total molar amount of the j^{k}^{NT} streams associated with the k^{NT} non thermal separation process; and $x_{ik}^{NT}_{jk}^{NT}$ is the molar fraction of the i^{k}^{NT} product in

the $j^{k^{NT}}$ stream. Molar fractions are used instead of fugacity coefficients due to the ideal 380 381 assumed behaviour (Y. Zhang et al., 2014). $f_{k^{NT}}$ is a correction factor to transform the ideal minimum thermodynamic values into real-world energy consurption. For the 382 energy separation of the CO₂/N₂ mixture EC_{SEP-CO_2} , a f_{SEP-CO_2} value of 15 was used. In 383 turn, for the energy separation of the CH₄/C₂H₄/H₂/CO mixture $L^{\circ}_{FP-CH_4}$, a more 384 conservative value for the separation f_{SEP-CH_4} equal to 5 was used. These two $f_{k^{NT}}$ 385 values were adopted from the work from (House et al., 2011) for similar separations. No 386 enthalpy of mixing was added (Greenblatt et al., 2018). 387

388

389 2.3.2 Compression of gaseous products

In order to distribute a commercial product, a final stage of compression is needed 390 for all the obtained gaseous i^{G} products (the purined CH₄, C₂H₄, H₂/CO plus the O₂). 391 Table 1 of the SI provides the conditions for pressure and temperature conditions and its 392 corresponding phase. A set of own simulations in Aspen Plus (Aspen Tech, 2018) were 393 394 used to estimate the specific energy consult of on for the compression of the gaseous products SEC_{COMP}^{iG} (kWh·kg⁻¹). For O₂ $\rightarrow SEC_{COMP}^{O_2}$ value from (Singla and 395 Chowdhury, 2017) was used instead. The values provided are in the order of magnitude 396 of similar references. As it can be seen in Table 1 of the SI, different pressures and 397 temperature conditions lead to *c*[:]fferent phases. The main targeted product here (CH₄) 398 was compressed up to 97 b^r t to be directly injected in the natural gas network thus 399 density can reach a value $(171, 59, a^{-3})$. Procedures or combination for the simultaneous 400 injection of CH₄/H₂ mixtares . re out of the scope of this work. 401

402

403

2.4 Calculation of the carbon footprint

404

The calculation of the carbon footprint derived from the production of 1 kg of CH₄ plus the additional moducts CF_{CH_4} (expressed as kg of CO₂-equivalent per kg of CH₄) is quantified as follows in Eq. 4:

408

$$CF_{CH_4} = \langle F_{PV} [\Sigma_{k^E} EC_{k^E}] + CF_{Heat} [EC_{DIST}]$$
Eq. 4

409

410 Where k^E is the set of the *k* stages supplied by electricity (ER-CH₄, SEP-CO₂, SEP-411 CH₄ and COMP). Consequently, different CF_{PV} for the PV solar energy will provide

- 412 different values for the CF_{CH_4} . In case the contribution of EC_{DIST} is disregarded, the
- second term in the previous summation is simply neglected. The output of the model
- 414 provides the values for EC_{ER-CH_4} , EC_{SEP-CO_2} , EC_{SEP-CH_4} , EC_{COMP} and EC_{ST} .

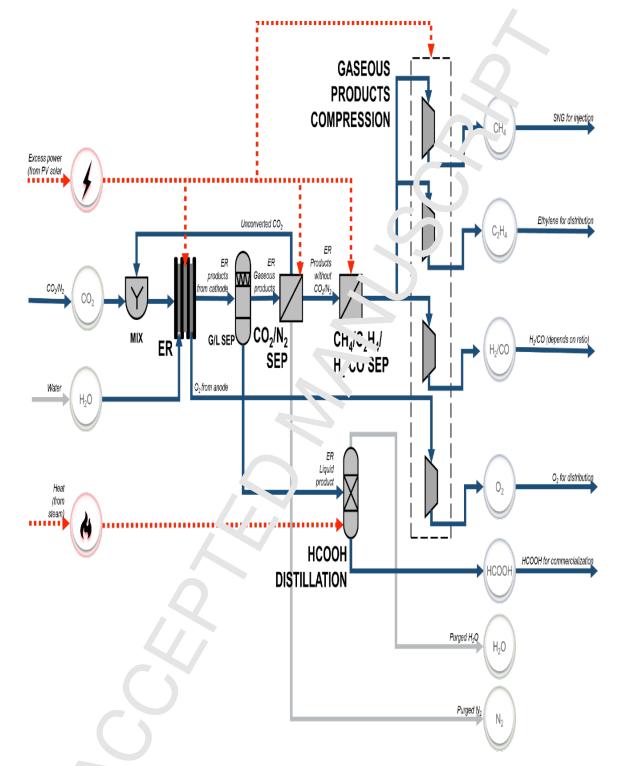


Figure 2. Process flo. she at unagram for the PV solar powered Electrochemical Reduction of CO₂ to Synthetic Natural Gas (PtSNG).

Table 2. Selection of top lab-scale performers for the ER of CO₂ to CH₄ ordered according to the reported best y_{aluc} for FE_{CH_4} . For a more

detailed description of products obtained, duration of electrodes and their preparation, the reader is referred to the original references.

Reference	Type of copper used as cathode	CD	Catholyte	2	U _C			FE _i	R	
		mA·cm ⁻²	mol·L ⁻¹	Substance	V ve NHE	<u> </u>	C ₂ H ₄	H ₂	CO	НСООН
(Manthiram et al., 2014)	Nanoparticles, supported on glassy carbon	12.5	0.1	NaHCO ₃	-1.55	76	1 ^a	21 ^b	1 ^a	1 ^a
(Cook, 1988)	In situ uniformly deposited on glassy carbon	8.3	0.5	KHCO3d	1.7	73	25	1 ^a	1 ^a	0 ^c
(Kaneco et al., 2006)	Foil	22.7	0.25		-2.8	70.5	3.1	17.9	3.2	$5.3^{\rm c}$ (4.2) ^e
(Varela et al., 2016)	Polycrystalline	14	0,0	KHCO3	-1.43 ^b	70 ^b	15 ^b	10 ^b	1 ^b	4 ^c
(Weng et al., 2018)	Cu(II) phthalocyanine	20.5	0.5	XHCO3	-1.06	66	2.5 ^b	28 ^{b,c}	1 ^b	2.5 ^b
(Hori et al., 1986)	Sheet	5	ŷ	KHCO3	-1.36	65	5 ^b	20 ^b	1 ^b	9 ^c
(Hori et al., 2002)	Single crystal Cu(S) (210)	5	J.1	KHCO ₃	-1.52	60.5	11.6	7.3	2.6	$(8.2)^{e}$
(DeWulf et al., 1989)	Foil	15	0.5	KHCO3	-1.76	60	5	33°	1 ^a	1 ^a
(Kaneco et al., 1999)	Foil	12	0.08	LiOH, in CH ₃ OH	-3.8	60	18	2 ^c	15 ^b	5 ^b
(Baturina et al., 2014)	Electrodeposite/	-	0.1	KHCO3	-2.0	60 ^b	19 ^b	7.5 ^c	5 ^c	8.5 ^c

417 ^a Not mentioned in the work, thus r_{33} sume r_{51} ^b Value estimated from graphs; ^c Includes the remaining *FE*; ^d 0.5·10⁻⁴ M CuSO₄ (for

418 electrodeposition); ^e in parenthesis the report a data for exclusively HCOOH

419

420

421 3. Results

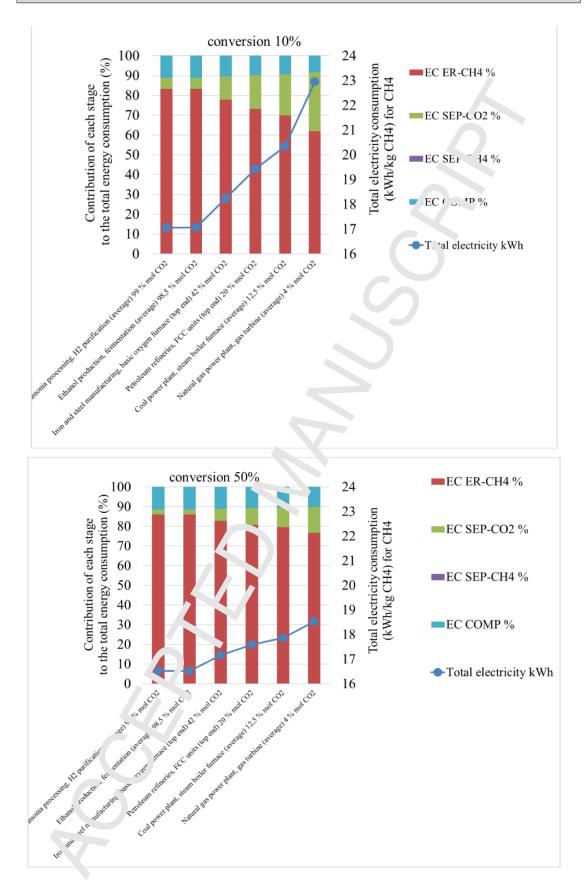
422

423 3.1 Influence of the purity of the CO_2 source (upstream processing) and the 424 conversion

To analyse the effect of the purity of the CO₂ stream, several conversions of CO₂ per 425 pass through the ER reactor X_{CO_2} were studied, namely 10%, 50% and 95%. To remove 426 the effect of the separation of the $i^{k^{NT}}$ products, a reference FR r acts r with FE_{CH_A} of 427 100% was considered (at a pH value of 0). This way, a sirgle effect is analysed. It is 428 assumed that the dilution of the CO_2 has not an effect on the other experimental 429 430 conditions (a detailed model of the ER reactor has not 'eep ... ed in this work). Figure 3 represents the energy contribution of the individual tage: LC_{ER-CH_4} , EC_{SEP-CO_2} , and 431 EC_{COMP} stacked up to 100%. The total energy consumption per unit of mass of CH₄ 432 EC_{CH_4} (kWh·kg⁻¹ CH₄) is also represented. As a reference ER reactor is considered here, 433 EC_{SEP-CH_4} and EC_{DIST} are necessary zero. 434

As it can be seen in Figure 3a) for a X_{CO_2} 10%, the contribution of EC_{ER-CH_4} can 435 vary from 62% (4% molar in CO₂) to 83% (9.% molar in CO₂), while the contribution 436 of EC_{SEP-CO_2} does from 30% (4% mon." in CO₂) to 6% (99% molar in CO₂). The 437 contribution of EC_{COMP} ranges from 5% to 11%. On the other hand, for a X_{CO_2} of 99% 438 as it is shown in Figure 3c) for the most concentrated stream, the contribution of 439 EC_{ER-CH_4} can be as high as 98 /6, ¹ eing the other significant contributor the EC_{COMP} 440 with the remaining 12% in this case, the EC_{CH_4} can be as low as 16.1 kWh·kg⁻¹ CH₄. 441 For the X_{CO_2} of 50%, in ermediate values are evidently obtained as it is displayed in 442 Figure 3b). It is clear us an extended conversion leads to lower energy consumption of 443 the separation of the unreacted CO₂. ER reactor design should be also focused in the 444 effort to devel up the naximum possible conversion to reduce in turn as much as 445 possible the energy consumption derived from the separation. For the lower conversion 446 X_{CO_2} of 10 %, the most diluted source of CO₂, which is the post combustion gases from 447 448 burning natural gas (4% molar in CO₂), means that EC_{ER-CH_4} contributes only 62%. The rem, i ling separation and compression stages represents the remaining 38% of the 449 electricity consumption. 450

451



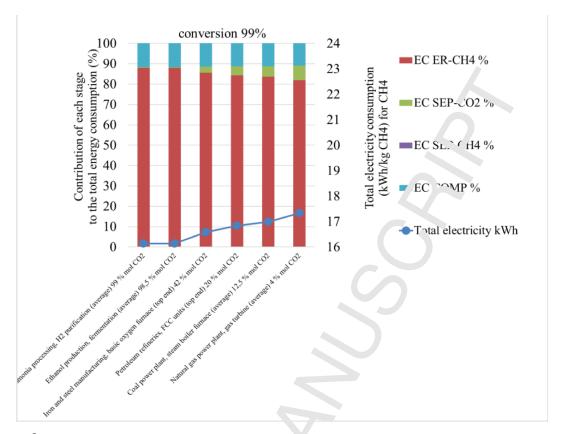


Figure 3. Influence of the upstream CO₂ so re: contribution of each stage to the total energy consumption as a function of the selected CO₂ source for a reference ER reactor (0 mV overpotential and a value of 100% for the $FL_{c.I_4}$). a) X_{CO_2} CO₂ conversion 10%, b) X_{CO_2} CO₂ conversion 50%, c) X_{CO_2} CO₂ conversion 99%. The SEC_{ER-CH_4} of the reference ER is 14.2 kWh·kg⁻¹.

452

453 3.2 Effect of the farada c officiency and the cathode potential (reaction)

From the previous an? X_{CO_2} is, it is clear that the process benefits from the highest possible CO₂ conversion. Here X_{CO_2} have considered an intermediate conversion X_{CO_2} of 50%. A reference ER reacted is used as benchmark for a proper comparison including the most diluted source of CO_2 (4.7.) which leads to a molar ratio N₂:CO₂ of 24. Due to experimental results being used the simultaneous effect of the FE_{i^R} and the U_C is considered.

Regarding the distribution of products, Table 2 of the SI shows the mass balance for the entire process for the selected references, considering that the basis for the calculation is 1 kg of CH₄. And agh relevant quantities of C_2H_4 are produced, it is evident that the main gaseous product of the reduction reaction on a mass basis is CH₄. A key issue is the production of HCOOH in the liquid phase. The production of HCOOH can be as high as 3.42 kg·kg⁻¹ of CH₄. This product has an insignificant market share compared to SNG. Consequently, its

production is unnecessary and must be avoided unless a valorisation route is discovered for a 465 particular scenario. With the target of a massive production of CH₄ by this electrochemical 466 PtG route, the valorization of massive amounts of HCOOH seems to be quite difficult. 467 However, current developments are aiming at catholyte-free ER process for HCOOH (Lee et 468 al., 2018), which substantially should increase the product concentra (on .hus reducing the 469 amount of steam needed for separation which is the main drawba,¹ to, its valorisation 470 (Dominguez-Ramos et al., 2015). Additionally, large amounts of C2 are produced in the 471 anode, so a way to its valorisation is necessary. Indeed, the process could be potentially 472 connected to the corresponding CO₂ source as in the describe 1 example of burning NG. This 473 would led to a process in which O_2 is supplied by the *CR* mant rather than from an air 474 separation unit, avoiding the separation of the CO_2/N_2 mixture. ⁷ he greatest variation among 475 used references is found in the production of H₂ and CO. 1. this work, H₂:CO molar ratios 476 obtained range from 0.1 to 28, making some of then, vand for the use as syngas for Fischer-477 Tropsch processing, while the other must be valce used as H_2 . Additional purification must be 478 necessary here. Considering the size, the in-size valorization of the H₂ or syngas should be 479 discussed. The production of HCOOH hould be suppressed as much as possible if 480 valorisation is not possible. 481

Figure 4 displays the contribution of the a_{L}^{cf} erent k stages to the EC_{CH_4} taking into account 482 the best performers at lab-scale. Du to u. previous discussion regarding HCOOH, the value 483 of EC_{DIST} is not added to the total vulue of EC_{CH_4} . A maximum value of 88.8·10³ MJ·kg⁻¹ 484 (equivalent to 24.7 kWh·kg⁻¹) \sim 1 Jd \sim potentially obtained for EC_{DIST} . The fact that the 485 EC_{ER-CH_A} has a contribution in the range from 82% to 92% means that the ER stage has the 486 highest contribution to the overall process thus all efforts must be directed towards the 487 reduction of the U_c as much as possible. The difference between the energy consumption of 488 the reference ER rector $EC_{(EF-CH_4)}$ with a value of 18.5 kWh·kg⁻¹ (with a X_{CO_2} of 50%) and 489 the minimum energy specific consumption SEC_{ER-CH_4} with a value of 14.2 kWh·kg⁻¹ is the 490 accounting of the EC_{EP-CO_2} and EC_{COMP} . The ratio of the total electricity consumption 491 EC_{CH_4} relate 1 to the total electricity consumption for the reference ER reactor EC_{REF-CH_4} 492 goes from 2.6 to 6.2, which explains the large contribution of EC_{ER-CH_4} to EC_{CH_4} . The 493 EC_{SEP-CO_2} h.s a small contribution to the overall EC_{CH_4} , ranging from 3.3% to 8.3%. 494 Surprisingly, the EC_{SEP-CH_4} has little effect on EC_{CH_4} , just in the interval from 1.7% to 3.7%. 495 The separation of CO₂ from N₂ from the flue gas of a coal-fired power plant is well-496

established at values over the minimum thermodynamic value of 110 kWh·t⁻¹ of separated 497 CO_2 ; current values can be as low as 200 kWh·t⁻¹ of separated CO_2 , including compression to 498 150 bar (Boot-Handford et al., 2014). A value of 0.25 kWh·m⁻³ (assumed a, m³ of feed) was 499 reported to deal with the real separation of the unconverted CO₂ by pressure swin, adsorption 500 (PSA) as technology (Jouny et al., 2018). In the case of the condition^c of the best performer 501 (Manthiram et al., 2014), the equivalent values would be 1,163 kWh ι 1 1 1 1 sc, arated CO₂ (the 502 additional separation of CH₄ is included and a much more dilute . Ct²₄ stream is considered 503 than in coal-fired power plants) and 0.08 kWh·m⁻³. In the hypotheu, al case the CO₂ stream 504 would be 12% molar (the remaining 78% as N₂, thus no CH₄ 'eparation), the chosen value of 505 f_{SEP-CO_2} would lead to 290 kWh·t⁻¹ of separated CO₂ and 0.06 kWh·m⁻³. Consequently, the 506 obtained values of EC_{SEP-CO_2} are in the expected order of magnitude. For the separation of 507 CH₄ at 50% wt. from other products, it was reported values up to 1.1 MJ·kg⁻¹ of CH₄ in 508 unwanted gas by membrane pressurization and 8.2 MJ·kg⁻¹ of CH₄ in CO₂ by PSA 509 (Greenblatt et al., 2018). Again, for the best performer (Manthiram et al., 2014), the 510 equivalent value is close to the reported range the 12.9 MJ·kg⁻¹ of CH₄ (3.59 kWh·kg⁻¹ of 511 CH₄) was obtained. This value is lower than 1 - m nimum SEC_{ER-CH_4} value of 14.2 kWh·kg⁻¹ 512 of CH₄), which points out the fact that it. Fk process demands considerably more energy 513 than the separation. Electricity is assumed here as the energy vector for the separation of the 514 mixture of gases by PSA or mer brane technology. The actual separation of CO₂ using 515 aqueous monoethanolamine (MFA) soutions (30% wt. in MEA) uses industrial heat to deal 516 with the separation. This separation is far away from being trivial due to the difficulties to 517 choose or design efficient solvents which improve the economical indicators of the process 518 (Mota-Martinez et al., 2017). Consequently, it can be confirmed that the selected approach 519 520 for the product separation provides figures according to previous published studies. It is worthy to mention 'nat the selected approach is not affected by the order of the cascade 521 separation, thus different onfigurations would potentially lead to similar values of EC_{CH_4} . 522

523

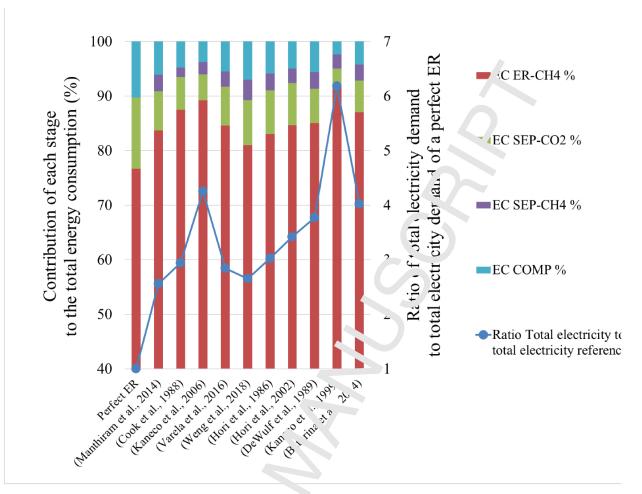


Figure 4. Contribution of each k stage to the total energy consumption EC_{CH_4} for the selected references of top performers. The LC_{PEF-CI_4} is 18.5 kWh·kg⁻¹.

524

3.3 The effect of the carbon oot_{μ} in the PV solar powered ER of CO₂ to CH₄

Previous section has displa, ed the amount of the different i products that can be 526 technically achievable $\downarrow y$ m cans of the PV solar powered ER, considering the different k 527 stages. However, it is difficu't to claim the possibility to valorise all the products apart from 528 CH₄ and C₂H₄ due t' m rket restrictions. To provide the most possible conservative 529 approach, the ce bon f otprint associated with just these two predominant products CF_{CH_A} 530 will be considered. This means that the avoided burdens from the other potential avoided 531 products (H₂ 'CO, O, and HCOOH) are not taken into account. The electricity demanded by 532 H_2/CO ar $1^{-1}O_2$ separation and compression will be accounted for even if the two products are 533 not valorise. The same cannot be hold true for HCOOH due to the amount of thermal energy 534 required. 535

As all the energy requirements are due to the electricity demanded by the process, Figure 5 reports the carbon footprint associated with the production of 1 kg of $CH_4 CF_{CH_4}$ and the

corresponding amounts of all products but HCOOH (as stated in Table 2 of the SI) as afunction of the carbon footprint of the PV reference used.

Horizontal thick solid lines represents the carbon footprint associated with the commercial 540 production of the two products (Ecoinvent, 2017). The green solid line is the value for the 541 global average distribution of natural gas at high pressure CF_{Eco-NC} with a value of 0.46 542 kg·kg⁻¹ (Ecoinvent, 2017). The reported $CF_{Eco-C_2H_4}$ is 1.43 kg·kg⁻¹ (From ent, 2017). The 543 top red solid line is the maximum $CF_{Eco-Max}$ value that would be obtained among the chosen 544 case of studies (1.03 kg·kg⁻¹) because of the production of C^H (1 k₂) and C₂H₄ (0.40 kg). 545 The rationality for the selection of these two values as reference is based on the average 546 production. As the distribution of NG at high pressure reports γ global average of CF_{ECO-NG} 547 of 0.46 kg·kg⁻¹ (Ecoinvent, 2017), the production of 1 k₂ or CH₂ sy the PV solar powered ER 548 will avoid those emissions. Around 50% of the CF_{2-2-NG} 1 due to CO₂ and 30% to CH₄. 549 This value as a proxy value for the production of NG reems to be reasonable. The horizontal 550 ocean blue thick line represents the mass ratio CO₂:CH₄ in a perfect combustion, thus 551 highlighting the limit for an overall carbon neural carbos $(2.75 \text{ kg} \cdot \text{kg}^{-1})$. 552

Vertical dotted lines in Figure 5 represents the CF_{PV} of the different selected sources: 553 current average PV solar (high) CF_{PV-H} current average PV solar (low) CF_{PV-L} , and future 554 2050 PV solar CF_{PV-F} , whose values are 58.1.⁻³ kg·kWh⁻¹, 14.10⁻³ kg·kWh⁻¹ (Hertwich et al., 555 2015) and $5 \cdot 10^{-3}$ kg·kWh⁻¹ (Pehl et al., 2017), respectively. The values for current PV solar 556 energy are not simply estimation from theoretical scientific studies. For particular studies of 557 real PV solar facilities, CF_{PV} v.¹16 s as low as 20.2·10⁻³ kg·kWh⁻¹ have been already reported 558 (Acciona Energia, 2017). The discussion of the electricity accounted at high, medium or low 559 voltage is out of the score of this work. The previous range for CF_{PV} fits in the range 560 corresponding to the grid mix of countries with very low CF, in which the mix is dominated 561 hydropower and/or nuclear (Herbert et al., 2016). Therefore, the discussion could be 562 potentially expanded to riked sources of electricity rather than PV solar technologies. The 563 three remaining ines represents the evolution of the carbon footprint that would be obtained 564 for the maxi num energy consumption EC_{Max-CH_4} (78.9 kWh·kg⁻¹), the minimum energy 565 consumption FC_{n-CH_4} (47.4 kWh·kg⁻¹) and the reference ER energy consumption 566 $EC_{REF-CH_{A}}$ (1 5.5 kWh·kg⁻¹). 567

It is observed that the use of a reference ER process would not accomplish to even the CF_{Eco-NG} of 0.46 kg·kg⁻¹ unless the low value CF_{PV-L} of 14·10⁻³ kg·kWh⁻¹ is used. As it is evident, the lower the carbon footprint of the PV solar, the better for the PV solar powered

ER process. For the EC_{Max-CH_4} and the EC_{Min-CH_4} , the CF_{PV-L} is not enough to compensate 571 the overall CF_{CH_A} . An ultra-low CF_{PV-F} would put remedy to the situation as a CF_{CH_A} of 572 0.093 kg·kg⁻¹ would be obtained for the consideration of EC_{REF-CH_4} . The v ϵ orisation of C₂H₄ 573 can help at offsetting the CF_{CH_A} . Using CF_{PV-L} for the current best performer, it would be 574 possible to even the CF_{CH_4} due to the contribution of C₂H₄ (the horizont d thick red line in 575 Figure 5). Therefore, in order to produce a PtSNG process capable of into the 576 NG network using the ER approach discussed in this work, the use ci an ultra-low source of 577 electricity is necessary unless the valorization of a parallel product such as C₂H₄ is possible. 578

Using as reference CF_{PV-H} , the $CF_{CH_{4}}$ due to the EC_{Max-24} is ~4.5 kg·kg⁻¹. Table 3 579 reports values obtained in the literature for the PtSNG a vpr ach under different hypothesis. 580 As many hypothesis are needed, the benchmark values mu.⁺ be managed carefully. Due to the 581 strong influence of the carbon footprint of the grid mix used and the chosen boundaries 582 (avoided burdens can alter results), the reported range car be wide. However, it can be stated 583 a general range of the CF_{CH_4} from ~1 kg·kg⁻¹ to ~1 kg·kg⁻¹. Under the most conservative 584 approach, our value of 4.5 kg·kg⁻¹ fits adequa. y this previous range. We do state that a 585 lower value of the CF_{CH_4} can be pursued und it . greener electricity source, without the need 586 of the valorisation of additional products. An ultra-low carbon source would be capable of 587 evening the CF_{Eco-NG} . Indeed, the PV solar powered ER, as an example of PtSNG, should 588 help at the development of addition. I flex bility of the electricity network backed by the NG 589 network. Let us assume that the energy contained per unit of mass of CH₄, C₂H₄ and H₂ are 590 50 MJ·kg⁻¹, 47 MJ·kg⁻¹ and i20 MJ·kg⁻¹ respectively. If so, the overall energy efficiency 591 (ratio energy contained in the roducts to total electricity input EC_{CH_4}) of the proposed 592 PtSNG would be betw en 17% and 44%. Consequently, this process would potentially 593 recover a significant mount of the curtailed electricity under high percentage penetration of 594 renewables. Potentia'', t' e EC_{Min-CH_4} could even the emissions of CO₂ from the 595 combustion of p re Ch. $(2.75 \text{ kg} \cdot \text{kg}^{-1})$ as represented by the blue ocean horizontal thick line 596 when the carbⁿ four int of the is CF_{PV-H} . 597

The techn cal bar iers discussed previously for the PV solar powered ER to CH₄ are being demolish L by current developments both in faradaic efficiency, cathode voltage and PV solar efficiency so even if it "...*will require time*..." (Aresta et al., 2013) to reach the proper Technological Readiness Level, it is expected that a more sustainable production of energy is ready on time to meet the global goals related to Climate Change. This work can help at stating the benefits associated with CCU thus promoting its current social acceptance (Perdan

et al., 2017) especially if the comparison versus carbon capture and storage arises (Bruhn etal., 2016).

606

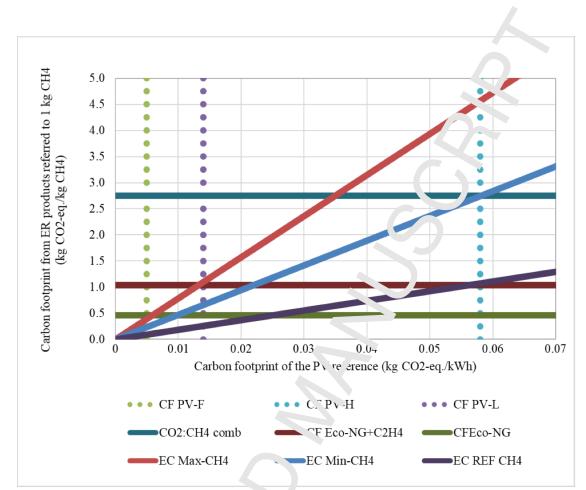


Figure 5. Comparison of the carbon potprint of the performers with the lowest (EC_{Min-CH_4}) and highest $(EC_{Aax-c_{max}})^{\circ}$ energy consumption per 1 kg of pure CH₄ and its comparison to the carbon potprint of the products obtained via current global processes.

Table 3. The carbon footprint obtained in previous studies regarding PtG (only PtSNG is analysed here). Conversion to adopted values has used a default value of 50.03 $MJ\cdot kg^{-1}$ of CH₄. A generic 2 $MJ\cdot km^{-1}$ was used as tank-to-wheel efficiency for transportation distances of the NG vehicles. The reader is referred to original references for adduct nal details.

611 Methanation is the preferred PtG technology.

612

	CO ₂ source	Electricity source	Adop. 1 value
Reference			('.g '.g ⁻¹)
(Parra et al., 2017)	Direct Air Capture	Swiss grid mix	- 6
(Collet et al., 2017)	Anaerobic digestion of sewage sludge	French grid mix- EU grid mix	1.2: -6.25
(Zhang et al., 2017)	Wood power plant-	PV supply	6.13
(Zhang et al., 2017)	Hard-coal power plant	(Swiss)	9.81
(Uusitalo et al., 2017)	-	W ^{rind} nower	0.25
(Sternberg and Bardow, 2016)	Coal-fired power plant	Variable grid mix	11.1

30

4. Conclusions

614

613

The present study has analysed the Carbon Footprint behind using Photo oltaic (PV) solar 615 energy in order to power an Electrochemical Reduction (ER) of CO₂ to Synthetic Natural Gas 616 (PtSNG). As a novelty, the performance data of the best available cat' odf at lab-scale was 617 chosen to feed a model whose output is the mass distribution of products (CII₄, C₂H₄, H₂/CO 618 and HCOOH) and the consumption of energy, mainly as electricity, in each involved stage 619 (reaction, separation of unconverted CO₂, separation of CH₄, and conversion to distributable 620 products). The thermal energy for the distillation of HCOOH is not neluded if no prospects 621 of valorisation does exist. 622

The influence of the purity of the CO_2 source was analyse' for a reference ER reactor 623 producing only CH₄. Even if a conversion of 10% for CO₂ 1s considered, for the most diluted 624 CO_2 stream at 4% molar, the energy consumption C^{f} the LR is by far the main contributor 625 with values over 60%. Higher concentration, and conversions leads to even higher 626 contributions of the ER stage. For currents de L'anments at lab-scale, a diluted source at 4% 627 molar of CO₂ is used (molar ratio N_2 :CO₂ i 24), nd a conversion of CO₂ is fixed at 50%. In 628 this case, the energy consumption of the ER (pot including distillation of HCOOH) is about 629 2.6 to 6.2 times the one from using the reference ER (18.5 kWh·kg⁻¹ of CH₄). Thus, the 630 contribution of the ER is in the rang. De. veen 81% to 92%. This large contribution is related 631 to the actual cathode overpotentials .nd faradaic efficiencies, which carries large penalties. 632 To compensate for the energy :on amr tion, low carbon sources must be used to power the 633 process and to obtain a ready -to-inject SNG. The valorisation of C_2H_4 as coproduct can help 634 at the offsetting of the overall call on footprint so under current developments the use of PV 635 solar energy can even the current carbon footprint of the obtained products versus the 636 equivalent production of NG (average world extraction and distribution) and C₂H₄. Future PV 637 technology will allow . rec uce even further the associated carbon footprint. 638

The proposed PV so, ir powered ER is a technology to be developed as the actual state-of the-art prevent: its unitation due to the low stability of the cathodes, which prevent its industrial us. The *j* reat potential, as in PtG technology, relies in the interaction between the electric $\mathbf{1}$ and the NG network, providing flexibility in the operation due to the possibility \mathbf{c}° using curtailed electricity without the need of the intervention of H₂ as intermediate.

645 5. Acknowledgements

646

Authors gratefully acknowledge the funding provided by the State Fesearch Agency,
Spanish Ministry of Economy and Competitiveness (Spain) through the project CTQ201676231-C2-1-R.

6. References

651

650

- Abanades, J.C., Rubin, E.S., Mazzotti, M., Herzog, H.J., 2017. On the clima e change
- mitigation potential of CO2 conversion to fuels. Energy Environ. Sci. 10, 2521–2499.

654 doi:10.1039/C7EE02819A

- Acciona Energia, 2017. Environmental Product Declaration- Electricny generated in
 photovoltaic power plant El Romero Solar 196 MW.
- Agarwal, A.S., Zhai, Y., Hill, D., Sridhar, N., 2011. The electrochem. al reduction of carbon
 dioxide to formate/formic acid: Engineering and econom c feasi ility. ChemSusChem 4,
 1301–1310. doi:10.1002/cssc.201100220
- Albo, J., Alvarez-Guerra, M., Castaño, P., Irabien, A., 2015. Fow ards the electrochemical
 conversion of carbon dioxide into methanol. Green Chem. 17, 2304–2324.
- 662 doi:10.1039/C4GC02453B
- Albo, J., Beobide, G., Castaño, P., Irabien, A., 20. A Ivietnanol electrosynthesis from CO2 at
 Cu2O/ZnO prompted by pyridine-based *e* access solutions. J. CO2 Util. 18, 164–172.
 doi:10.1016/j.jcou.2017.02.003
- Alvarez-Guerra, M., Del Castillo, A., Irabien, A., 2014. Continuous electrochemical
 reduction of carbon dioxide into formate using a tin cathode: Comparison with lead

668 cathode. Chem. Eng. Res. Des. 72, 592–701. doi:10.1016/j.cherd.2013.11.002

- Appel, A.M., Bercaw, J.E., Bocarsly, A.B., Dobbek, H., Dubois, D.L., Dupuis, M., Ferry,
- J.G., Fujita, E., Hille, R., Y eni[,], P.^{*}.A., Kerfeld, C.A., Morris, R.H., Peden, C.H.F.,
- 671 Portis, A.R., Ragsdale, ⁶.W., k. ichfuss, T.B., Reek, J.N.H., Seefeldt, L.C., Thauer,
- 672 R.K., Waldrop, G.L., 2013. 1. ontiers, opportunities, and challenges in biochemical and
- 673 chemical catalysis of C'J2 fixation. Chem. Rev. 113, 6621–6658.
- 674 doi:10.1021/cr3f J463y
- Aresta, M., Dibenedeu A, Angelini, A., 2013. The changing paradigm in CO2utilization. J.
 CO2 Util. 3 -4, 65-73. doi:10.1016/j.jcou.2013.08.001
- Artz, J., Müller, T.L., Inenert, K., Kleinekorte, J., Meys, R., Sternberg, A., Bardow, A.,
- 678 Leitner, W., 20.8. Sustainable Conversion of Carbon Dioxide: An Integrated Review of
- 679 Cata view and Life Cycle Assessment. Chem. Rev. 118, 434–504.
- 680 doi:10...921/acs.chemrev.7b00435
- 681 Aspen Tech, 2018. Aspen Plus. Products Catalogue [WWW Document]. URL
- 682 https://www.aspentech.com/en/products/engineering/aspen-plus
- Bailera, M., Lisbona, P., Romeo, L.M., Espatolero, S., 2017. Power to Gas projects review:

- Lab, pilot and demo plants for storing renewable energy and CO2. Renew. Sustain.
- 685 Energy Rev. 69, 292–312. doi:10.1016/j.rser.2016.11.130
- Bains, P., Psarras, P., Wilcox, J., 2017. CO2 capture from the industry secto^{*}. Prog. Energy
 Combust. Sci. 63, 146–172. doi:10.1016/j.pecs.2017.07.001
- Baturina, O.A., Lu, Q., Padilla, M.A., Xin, L., Li, W., Serov, A., Artyu oko /a, K.,
- Atanassov, P., Xu, F., Epshteyn, A., Brintlinger, T., Schuette, M., Collins, G.E., 2014.
- 690 CO2 electroreduction to hydrocarbons on carbon-supported Canta marticles. ACS
- 691 Catal. 4, 3682–3695. doi:10.1021/cs500537y
- Boot-Handford, M.E., Abanades, J.C., Anthony, E.J., Blunt, N.J., Brandani, S., Mac Dowell,
- 693 N., Fernández, J.R., Ferrari, M.-C., Gross, R., Hallett J.P. Haszeldine, R.S.,
- Heptonstall, P., Lyngfelt, A., Makuch, Z., Mangano, L., Por'er, R.T.J., Pourkashanian,
- M., Rochelle, G.T., Shah, N., Yao, J.G., Fennell, P.S., 2014. Carbon capture and storage
 update. Energy Environ. Sci. 7, 130–189. doi:10103/c3EE42350F
- Breyer, C., Bogdanov, D., Gulagi, A., Aghahosse, J. A., Barbosa, L.S.N.S., Koskinen, O.,
- Barasa, M., Caldera, U., Afanasyeva, S., Child M., Farfan, J., Vainikka, P., 2017. On
 the role of solar photovoltaics in global energy transition scenarios. Prog. Photovoltaics
 Res. Appl. 25, 727–745. doi:10.1002/pip.2885
- Bruhn, T., Naims, H., Olfe-Kräutlein, B., 2016 Separating the debate on CO2 utilisation
 from carbon capture and storag². Environ. Sci. Policy 60, 38–43.
- 703 doi:10.1016/j.envsci.2016.03.001
- Chen, A., Lin, B.-L., 2018. A S mp'e Framework for Quantifying Electrochemical CO2
 Fixation. Joule 2, 1–13. doi:10.116/j.joule.2018.02.003
- Collet, P., Flottes, E., Favre, A., K. ynal, L., Pierre, H.H., Capela, S., Peregrina, C., 2017.
 Techno-economic and Life Cycle Assessment of methane production via biogas
- upgrading and p /wer to sas technology. Appl. Energy 192, 282–295.
- 709 doi:10.1016/j.apc. -rgv .2016.08.181
- 710 Cook, R.L., 1988. On the Electrochemical Reduction of Carbon Dioxide at In Situ
- 711 Electroder osnel copper. J. Electrochem. Soc. 135, 1320. doi:10.1149/1.2095972
- 712 Cuéllar-Fran a, R.N., Azapagic, A., 2015. Carbon capture, storage and utilisation
- 713 tech diagrams⁻ A critical analysis and comparison of their life cycle environmental
- 714 impacts. J. CO2 Util. 9, 82–102. doi:10.1016/j.jcou.2014.12.001
- 715 Del Castillo, A., Alvarez-Guerra, M., Solla-Gullón, J., Sáez, A., Montiel, V., Irabien, A.,
- 716 2017. Sn nanoparticles on gas diffusion electrodes: Synthesis, characterization and use
- for continuous CO2 electroreduction to formate. J. CO2 Util. 18, 222–228.

718	doi:10.1016/j.jcou.2017.01.021
719	Del Castillo, A., Alvarez-Guerra, M., Solla-Gullón, J., Sáez, A., Montiel, V., Irabien, A.,
720	2015. Electrocatalytic reduction of CO2 to formate using particulate Sr electrodes:
721	Effect of metal loading and particle size. Appl. Energy 157, 165–173.
722	doi:10.1016/j.apenergy.2015.08.012
723	DeWulf, D.W., Jin, T., Bard, A.J., 1989. Electrochemical and Surface Cinduc. of Carbon
724	Dioxide Reduction to Methane and Ethylene at Copper Electrode Aqueous Solutions.
725	J. Electrochem. Soc. 136, 1686–1691. doi:10.1149/1.2096993
726	Dimitriou, I., García-Gutiérrez, P., Elder, R.H., Cuéllar-Franc, R.M. Azapagic, A., Allen,
727	R.W.K., 2015. Carbon dioxide utilisation for production of transport fuels: process and
728	economic analysis. Energy Environ. Sci. 8, 1775–178>. doi [.] .0.1039/C4EE04117H
729	Dioxide Materials, 2018. Dioxide Materials Has Developed CO2 Electrolyzers With Record
730	Performance [WWW Document]. CO2 Electron, vers, Technology. URL
731	https://dioxidematerials.com/technology/co2 -recurorysis/
732	Dominguez-Ramos, A., Singh, B., Zhang, X., K., Hurich, E.G.G., Irabien, A., 2015. Global
733	warming footprint of the electrochemic rearction of carbon dioxide to formate. J.
734	Clean. Prod. 104, 148-155. doi:10.1016/j.jclepro.2013.11.046
735	Dunn, B., Kamath, H., Tarascon, J.M., 2011. Electrical energy storage for the grid: A battery
736	of choices. Science (80). 334 920 935. doi:10.1126/science.1212741
737	Ecoinvent, 2017. Ecoinvent Database 3. Ecoinvent Cent.
738	European Power to Gas Platfor 1, 2/18 Power to Gas [WWW Document]. Overview. URL
739	http://www.europeanpo ⁻ vertogacom/about/power-to-gas
740	Fernández-Dacosta, C., Stoicheva, V., Ramirez, A., 2018. Closing carbon cycles: Evaluating
741	the performance of mul 1-product CO2utilisation and storage configurations in a
742	refinery. J. CO2 Jtil 23, 128-142. doi:10.1016/j.jcou.2017.11.008
743	Finnveden, G., Hausch, d. M.Z., Ekvall, T., Guinée, J., Heijungs, R., Hellweg, S., Koehler,
744	A., Penning on, D., Suh, S., 2009. Recent developments in Life Cycle Assessment. J.
745	Environ. Manage. 91, 1–21. doi:10.1016/j.jenvman.2009.06.018
746	Ganesh, I., 2 16. El ctrochemical conversion of carbon dioxide into renewable fuel
747	cher ic'- The role of nanomaterials and the commercialization. Renew. Sustain.
748	Energy ?ev. 59, 1269–1297. doi:10.1016/j.rser.2016.01.026
749	Gao, S., Lin, Y., Jiao, X., Sun, Y., Luo, Q., Zhang, W., Li, D., Yang, J., Xie, Y., 2016.
750	Partially oxidized atomic cobalt layers for carbon dioxide electroreduction to liquid fuel.
751	Nature 529, 68–71. doi:10.1038/nature16455

- Goeppert, A., Czaun, M., Jones, J.-P., Surya Prakash, G.K., Olah, G.A., 2014. Recycling of
- carbon dioxide to methanol and derived products closing the loop. Chem. Soc. Rev.

754 43, 7995–8048. doi:10.1039/C4CS00122B

- Götz, M., Lefebvre, J., Mörs, F., McDaniel Koch, A., Graf, F., Bajohr, S., Reime, R., Kolb,
- T., 2016. Renewable Power-to-Gas: A technological and economi[/] rev.ew. Renew.

757 Energy 85, 1371–1390. doi:10.1016/j.renene.2015.07.066

- Greenblatt, J.B., Miller, D.J., Ager, J.W., Houle, F.A., Sharp, I.D. 201°. The Technical and
 Energetic Challenges of Separating (Photo)Electrochemical Caron Dioxide Reduction
 Products. Joule. doi:10.1016/j.joule.2018.01.014
- Herbert, A.S., Azzaro-Pantel, C., Le Boulch, D., 2016. A t pology for world electricity mix:
- Application for inventories in Consequential LCA (CLCA). Sustain. Prod. Consum. 8,

763 93–107. doi:10.1016/j.spc.2016.09.002

- Hernández, S., Amin Farkhondehfal, M., Sastre, F., Makkev, M., Saracco, G., Russo, N.,
- 765 2017. Syngas production from electrochemic reduction of CO2: current status and

prospective implementation. Green Chem <u>10</u> 2326–2346. doi:10.1039/C7GC00398F

- 767 Hertwich, E.G., Aloisi de Larderel, J., Arveran, A. Bayer, P., Bergesen, J., Bouman, E.,
- Gibon, T., Heath, G., Peña, C., Purohit, P., Ramirez, A., Suh, S., 2015. UNEP. Green
 Energy Choices: The benefits, risks, and trade-offs of low-carbon technologies for

electricity production. Report of une International Resource Panel.

- Hori, Y., Kikuchi, K., Murata, A. Sucuki, S., 1986. Production of methane and ethylene in
 electrochemical reduction of corbon dioxide at copper electrode in aqueous
- 773 hydrogencarbonate solv 10n. Cn. m. Lett. 15, 897–898. doi:10.1246/cl.1986.897
- Hori, Y., Takahashi, I., Koga, O., Yoshi, N., 2002. Selective Formation of C2 Compounds
- from Electrochemi al P eduction of CO2 at a Series of Copper Single Crystal Electrodes.

776 J. Phys. Chem. F 105, 1. -17. doi:10.1021/jp013478d

- House, K.Z., Baclig, A.C., Janjan, M., van Nierop, E.A., Wilcox, J., Herzog, H.J., 2011.
- Economic a 1d energetic analysis of capturing CO2 from ambient air. Proc. Natl. Acad.
 Sci. 108, 20426, 20433. doi:10.1073/pnas.1012253108
- Hussain, J., Jonsson H., Skulason, E., Jónsson, H., 2018. Calculations of product selectivity
- in el curabemical CO2 reduction Calculations of product selectivity in electrochemical
- 782 CO 2 re ⁴uction. doi:10.1021/acscatal.7b03308
- International Energy Agency, 2018. Solar PV. Tracking Clean Energy Progress [WWW
 Document]. URL http://www.iea.org/tcep/power/renewables/solar/
- Jhong, H.-R. "Molly," Ma, S., Kenis, P.J., 2013. Electrochemical conversion of CO2 to

- useful chemicals: current status, remaining challenges, and future opportunities. Curr. 786 Opin. Chem. Eng. 2, 191–199. doi:10.1016/j.coche.2013.03.005 787 Jouny, M., Luc, W.W., Jiao, F., 2018. A General Techno-Economic Analysis of CO2 788 Electrolysis Systems. Ind. Eng. Chem. Res. acs.iecr.7b03514. 789 doi:10.1021/acs.iecr.7b03514 790 Kaneco, S., Iiba, K., Suzuki, S., Ohta, K., Mizuno, T., 1999. Electrochemical Reduction of 791 Carbon Dioxide to Hydrocarbons with High Faradaic Efficier cy 1. J iOH/Methanol. J. 792 Phys. Chem. B 103, 7456-7460. doi:10.1021/jp990021j 793 Kaneco, S., Katsumata, H., Suzuki, T., Ohta, K., 2006. Electric chemic il reduction of CO2to 794 methane at the Cu electrode in methanol with sodium supporting salts and its 795 comparison with other alkaline salts. Energy and Fuels 20, 4 J9-414. 796 doi:10.1021/ef050274d 797 Kas, R., Hummadi, K.K., Kortlever, R., De Wit, P., Milbran, A., Luiten-Olieman, M.W.J., 798 Benes, N.E., Koper, M.T.M., Mul, G., 2016. • mee-aimensional porous hollow fibre 799 copper electrodes for efficient and high-respectively compared and high-respectively electrochemical carbon dioxide reduction. 800 Nat. Commun. 7, 1–7. doi:10.1038/nccmms.)748 801 Kauffman, D.R., Thakkar, J., Siva, R., Matran, J., C., Ohodnicki, P.R., Zeng, C., Jin, R., 2015. 802 Efficient Electrochemical CO2 Conversion Powered by Renewable Energy. ACS Appl. 803 Mater. Interfaces 7, 15626–15672. Cri:10.1021/acsami.5b04393 804 Kenis, P.J.A., Dibenedetto, A., Zhang, T., 2017. Carbon Dioxide Utilization Coming of Age. 805 ChemPhysChem 18, 3091 30°3. doi:10.1002/cphc.201701204 806 Khezri, B., Fisher, A.C., Pur era, M., 2017. CO2 reduction: the quest for electrocatalytic 807 materials. J. Mater. Chem. A 5, 8230-8246. doi:10.1039/C6TA09875D 808 Kondratenko, E. V., Mr G. Baltrusaitis, J., Larrazábal, G.O., Pérez-Ramírez, J., Javier 809 Pérez-Ramírez, J.V K.G.M.J.B.G.O.L., 2013. Status and perspectives of CO2 810 conversion into 1. Is 2.1d chemicals by catalytic, photocatalytic and electrocatalytic 811 processes. I nergy Environ. Sci. 6, 3112–3135. doi:10.1039/c3ee41272e 812 Kopljar, D., Wilgner, N., Klemm, E., 2016. Transferring Electrochemical CO2 Reduction 813 from Se ni-Bat h into Continuous Operation Mode Using Gas Diffusion Electrodes. 814 Che. Lang Technol. 39, 2042–2050. doi:10.1002/ceat.201600198 815 Lee, C.H., K. nan, M.W., 2015. Controlling H+ vs CO2 Reduction Selectivity on Pb 816 Electrodes. ACS Catal. 5, 465–469. doi:10.1021/cs5017672 817 Lee, J.H.Q., Lauw, S.J.L., Webster, R.D., 2016. The electrochemical reduction of carbon 818
- 819 dioxide (CO2) to methanol in the presence of pyridoxine (vitamin B6). Electrochem.

820	commun. 64, 69–73. doi:10.1016/j.elecom.2016.01.016
821	Lee, W., Kim, Y.E., Youn, M.H., Jeong, S.K., Park, K.T., 2018. Catholyte-Free
822	Electrocatalytic CO2 Reduction into Formate. Angew. Chemie Int. Ed. 10–15.
823	doi:10.1002/anie.201803501
824	Li, H., Oloman, C., 2005. The electro-reduction of carbon dioxide in a ontinuous reactor. J.
825	Appl. Electrochem. 35, 955–965. doi:10.1007/s10800-005-7173-5
826	Li, X., Anderson, P., Jhong, HR.M., Paster, M., Stubbins, J.F., K Inis TIA., 2016.
827	Greenhouse Gas Emissions, Energy Efficiency, and Cost of Syndretic Fuel Production
828	Using Electrochemical CO2 Conversion and the Fischer- Fropsci Process. Energy and
829	Fuels 30, 5980–5989. doi:10.1021/acs.energyfuels.6b/.0065
830	Liu, C., Li, F., Ma, LP., Cheng, HM., 2010. Advanced waterir is for Energy Storage. Adv.
831	Mater. 22, E28-E62. doi:10.1002/adma.200903328
832	Majumdar, A., Deutch, J.M., 2018. Research Opport nitics for CO2 Utilization and Negative
833	Emissions at the Gigatonne-Scale. Joule (in $_{1}$ css), $\delta 05-809$.
834	doi:10.1016/j.joule.2018.04.018
835	Manthiram, K., Beberwyck, B.J., Alivisatos A.P., 2014. Enhanced electrochemical
836	methanation of carbon dioxide with a dispersible nanoscale copper catalyst. J. Am.
837	Chem. Soc. 136, 13319–13325. doi:10.1021/ja5065284
838	Martin, A.J., Larrazabal, G.O., Perezika, virez, J., 2015. Towards sustainable fuels and
839	chemicals through the electrochemics, reduction of CO2: lessons from water
840	electrolysis. Green Chem7, / 114 -5130. doi:10.1039/C5GC01893E
841	Mazza, A., Bompard, E., Chi .co, G., 2018. Applications of Power to Gas technologies in
842	Emerging Electrical Systems. Renew. Sustain. Energy Rev. 92, 1-42.
843	doi:10.1016/j.rser.?.)18 J4.072
844	Merino-Garcia, I., Al', o, J., Itabien, A., 2018. Tailoring gas-phase CO2 electroreduction
845	selectivity to hyon car' ons at Cu nanoparticles. Nanotechnology 29. doi:10.1088/1361-
846	6528/aa994 :
847	Merino-Garcin, I., Alico, J., Irabien, A., 2017. Productivity and Selectivity of Gas-Phase CO2
848	Electron ductic 1 to Methane at Copper Nanoparticle-Based Electrodes. Energy Technol.
849	5, 92 - 228 doi:10.1002/ente.201600616
850	Merino-Garc a, I., Alvarez-Guerra, E., Albo, J., Irabien, A., 2016. Electrochemical membrane
851	reactors for the utilisation of carbon dioxide. Chem. Eng. J. 305, 104–120.
852	doi:10.1016/j.cej.2016.05.032
853	Min, X., Kanan, M.W., 2015. Pd-Catalyzed Electrohydrogenation of Carbon Dioxide to

- 854 Formate: High Mass Activity at Low Overpotential and Identification of the
- B55 Deactivation Pathway. J. Am. Chem. Soc. 137, 4701–4708. doi:10.1021/ja511890h
- 856 Mota-Martinez, M.T., Hallett, J.P., Mac Dowell, N., 2017. Solvent selection and design for
- 857 CO2 capture how we might have been missing the point. Sustain. Energy Tiels 1, 2078, 2000, $1 \pm 10,1020/CZEE00404D$
- 858 2078–2090. doi:10.1039/C7SE00404D
- Natsui, K., Iwakawa, H., Ikemiya, N., Nakata, K., Einaga, Y., 2018. Sull'e and Highly
- 860 Efficient Electrochemical Production of Formic Acid from C⁻. Dioxide Using
- B61 Diamond Electrodes. Angew. Chemie Int. Ed. 57, 2639–2643.
- doi:10.1002/anie.201712271
- Olah, G.A., Goeppert, A., Prakash, G.K.S., 2009. Beyond On and Gas: The Methanol
 Economy: Second Edition. Beyond Oil Gas Methanol Lcon Second Ed. 1–334.
 doi:10.1002/9783527627806
- 866 Oloman, C., Li, H., 2008. Electrochemical processing of curvon dioxide. ChemSusChem 1,
 867 385–391. doi:10.1002/cssc.200800015
- Pander III, J.E., Ren, D., Yeo, B.S., 2017. Practices for the collection and reporting of
 electrocatalytic performance and mechanistic information for the CO2 reduction
 reaction. Catal. Sci. Technol. doi:10.1035/C/CY01785E
- Parra, D., Zhang, X., Bauer, C., Patel, M.K., 2017. An integrated techno-economic and life
 cycle environmental assessment of power-to-gas systems. Appl. Energy 193, 440–454.
 doi:10.1016/j.apenergy.2017.02.063
- Pehl, M., Arvesen, A., Humper , de', F. Popp, A., Hertwich, E.G., Luderer, G., 2017.
- 875 Understanding future er assions from low-carbon power systems by integration of life-
- cycle assessment and integral d energy modelling. Nat. Energy 2, 939–945.
- doi:10.1038/s4156′ -01′ -0032-9
- Perdan, S., Jones, C.F., Azapagic, A., 2017. Public awareness and acceptance of carbon
 capture and utilist on in the UK. Sustain. Prod. Consum. 10, 74–84.
- doi:10.1016 j.spc.2 717.01.001
- Qiao, J., Liu, Y., Hong, F., Zhang, J., 2014. A review of catalysts for the electroreduction of
 carbon Cioxide to produce low-carbon fuels. Chem. Soc. Rev. 43, 631–675.
- 883 doi: 0.1020/c3cs60323g
- Reiter, G., L. dorfer, J., 2015. Global warming potential of hydrogen and methane
- production from renewable electricity via power-to-gas technology. Int. J. Life Cycle
 Assess. 20, 477–489. doi:10.1007/s11367-015-0848-0
- 887 Rosen, B.A., Salehi-Khojin, A., Thorson, M.R., Zhu, W., Whipple, D.T., Kenis, P.J., Masel,

- 888 R.I., 2011. Ionic liquid-mediated selective conversion of CO(2) to CO at low
- 889 overpotentials. Science (80-.). 334, 643–644. doi:10.1126/science.1209786
- Ross, M.B., Dinh, C.T., Li, Y., Kim, D., De Luna, P., Sargent, E.H., Yang, F., 2017. Tunable
- 891 Cu Enrichment Enables Designer Syngas Electrosynthesis from CO2. J. An. Chem.

892 Soc. 139, 9359–9363. doi:10.1021/jacs.7b04892

- Schiebahn, S., Grube, T., Robinius, M., Tietze, V., Kumar, B., Stolten, D., 2015. Power to
- gas: Technological overview, systems analysis and economic assement for a case
 study in Germany. Int. J. Hydrogen Energy 40, 4285–4294
- doi:10.1016/j.ijhydene.2015.01.123
- Schiffer, Z.J., Manthiram, K., 2017. Electrification and Decarbonization of the Chemical
 Industry. Joule 1, 10–14. doi:10.1016/j.joule.2017.07.038
- Scialdone, O., Galia, A., Nero, G. Lo, Proietto, F., Sabatino, C., Schiavo, B., 2016.
- 900Electrochemical reduction of carbon dioxide to formic acid at a tin cathode in divided901and undivided cells: Effect of carbon dioxid, messure and other operating parameters.
- 902 Electrochim. Acta 199, 332–341. doi:10.1016/i electacta.2016.02.079
- Sebastián, D., Palella, A., Baglio, V., Spada o. L., Siracusano, S., Negro, P., Niccoli, F.,
 Aricò, A.S., 2017. CO2 reduction to alconols in a polymer electrolyte membrane coelectrolysis cell operating at low potenticls. Electrochim. Acta 241, 28–40.

906 doi:10.1016/j.electacta.2017.04

- Singla, R., Chowdhury, K., 2017. Milligating an increase of specific power consumption in a
 cryogenic air separation unit at reduced oxygen production, in: IOP Conference Series:
 Materials Science and Figineering. doi:10.1088/1757-899X/171/1/012016
- 910 Spurgeon, J., Kumar, B., 2018. A comparative technoeconomic analysis of pathways for
- 911 commercial electro ther lical CO2 reduction to liquid products. Energy Environ. Sci. 0–
 912 18. doi:10.1039/_8FE00397B
- 913 Sternberg, A., Bardow, A., 2016. Life Cycle Assessment of Power-to-Gas: Syngas vs
- 914 Methane. A CS Sus ain. Chem. Eng. 4, 4156–4165.
- 915 doi:10.1021/acsuschemeng.6b00644
- United Natic vs, 201 j. Transforming our world: the 2030 Agenda for Sustainable
- 917
 Dev ior ment. Gen. Assem. Seventieth Sess. 16301, 1–35. doi:10.1007/s13398-014

 918
 0173-7..'
- 919 Uusitalo, V., Väisänen, S., Inkeri, E., Soukka, R., 2017. Potential for greenhouse gas
- 920 emission reductions using surplus electricity in hydrogen, methane and methanol
- 921 production via electrolysis. Energy Convers. Manag. 134, 125–134.

- 922 doi:10.1016/j.enconman.2016.12.031
- Varela, A.S., Kroschel, M., Reier, T., Strasser, P., 2016. Controlling the selectivity of CO2
 electroreduction on copper: The effect of the electrolyte concentration and the
- 925 importance of the local pH. Catal. Today 260, 8–13. doi:10.1016/j.cattod.2015.06.009
- 926 Verma, S., Kim, B., Jhong, H.-R.M., Ma, S., Kenis, P.J.A., 2016. A Gr ss-Y largin Model for
- 927 Defining Technoeconomic Benchmarks in the Electroreduction of CO2. ChemSusChem
 928 9, 1972–1979. doi:10.1002/cssc.201600394
- 929 von der Assen, N., Jung, J., Bardow, A., 2013. Life-cycle assessment f carbon dioxide
- capture and utilization: avoiding the pitfalls. Energy Env. ron. Sc. 6, 2721.
 doi:10.1039/c3ee41151f
- 932 Weng, Z., Wu, Y., Wang, M., Jiang, J., Yang, K., Huo, S., wang X.F., Ma, Q., Brudvig,
- G.W., Batista, V.S., Liang, Y., Feng, Z., Wang, H., 2010 Active sites of copper-
- 934 complex catalytic materials for electrochemical arbon dioxide reduction. Nat.
- 935 Commun. 9. doi:10.1038/s41467-018-02815
- Whipple, D.T., Kenis, P.J.A., 2010. Prospects CO2 utilization via direct heterogeneous
 electrochemical reduction. J. Phys. Chem. Lett. 1, 3451–3458. doi:10.1021/jz1012627
- Yang, H., Kaczur, J.J., Sajjad, S.D., Masel, R.1 2017. Electrochemical conversion of CO 2
 to formic acid utilizing SustainionTM mcmbranes. J. CO2 Util. 20, 208–217.
- 940 doi:10.1016/j.jcou.2017.04.011
- Yang, Z., Zhang, J., Kintner-meyer, N. C.V., Lu, X., Choi, D., Lemmon, J.P., Liu, J., 2011.
 Electrochemical energy str cag. for green grid.pdf. Chem. Rev. 111, 3577–613.
 doi:10.1021/cr100290v
- 244 Zhang, S., Kang, P., Meyer, T.J., 2014. Nanostructured tin catalysts for selective
- 945 electrochemical recipction of carbon dioxide to formate. J. Am. Chem. Soc. 136, 1734–
 946 1737. doi:10.10?1/je411.885
- Zhang, W., Hu, Y., Mu, L., Zhu, G., Wang, Y., Xue, X., Chen, R., Yang, S., Jin, Z., 2018.
 Progress an (Persp. ctive of Electrocatalytic CO2 Reduction for Renewable
- 949 Carbonaccous Fuels and Chemicals. Adv. Sci. 5. doi:10.1002/advs.201700275
- 250 Zhang, X., Buuer, C., Mutel, C.L., Volkart, K., 2017. Life Cycle Assessment of Power-to-
- Gas. Grandes, system variations and their environmental implications. Appl. Energy
 190, 32, -338. doi:10.1016/j.apenergy.2016.12.098
- Zhang, Y., Ji, X., Lu, X., 2014. Energy consumption analysis for CO2 separation from gas
 mixtures. Appl. Energy 130, 237–243. doi:10.1016/j.apenergy.2014.05.057
- 955 Zhao, S., Guo, S., Zhu, C., Gao, J., Li, H., Huang, H., Liu, Y., Kang, Z., 2017. Achieving

956	electroreduction of CO2 to CH3OH with high selectivity using a pyrite-nickel sulfide
957	nanocomposite. RSC Adv. 7, 1376-1381. doi:10.1039/C6RA26868D
958	Zhu, Q., Ma, J., Kang, X., Sun, X., Liu, H., Hu, J., Liu, Z., Han, B., 2016. E'ricient
959	Reduction of CO2 into Formic Acid on a Lead or Tin Electrode using an Ion? Liquid
960	Catholyte Mixture. Angew. Chemie - Int. Ed. 55, 9012–9016.
961	doi:10.1002/anie.201601974
962	
963	
964	
965	
966	
967	
968	
969	
970	
971	
972	
973	
974	
975	
976	
977	
978	
979	
980	
981	
982	
983	
984	
985	
986	
987	
988	
989	

990	
991	
992	Highlights
993	The carbon footprint (CF) of a PV solar powered electro-reduction for CH was analysed
994	All relevant stages as reaction, separation of CO_2 and CH_4 and comprection are included
995	Between 2.6 and 6.2 times is the current electricity consumption compared to reference
996	conditions
997	The main contribution in CF terms is the reaction stage
998	The CF of best performer can even the CF of the existing proc ss for CH_4
999	